

# **United States Department of Agriculture**

Marketing and Regulatory Programs

Agricultural Marketing Service

Specialty Crops Program

Specialty Crops Inspection Division

AIM Inspection Series

# AIM Document to File Code Cross Reference Guide

October 2017

"SCI moving forward in the 21st Century using technology, innovation, and old fashioned hard work"

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## **INTRODUCTION**

This document is designed as a cross reference guide for documents still in use with references to SCI Divisions former File Code documents.

Compliance with the Agricultural Marketing Service (AMS) guidelines does not excuse failure to comply with the Food, Drug, and Cosmetic Act or any other applicable Federal or State laws or regulations. SCI Division of the Specialty Crops Programs (SC), AMS is responsible for grading/inspecting, audits and standardization programs of fresh and/or processed fruits and vegetables and related products. The legal authority for grading, auditing and standardization activities are the Agricultural Marketing Acts of 1936 and 1946, as amended.

Applicants may obtain inspections of any fresh and/or processed fruit and vegetable and related products for which they have a financial interest. The inspection service is voluntary and self-supporting, and is offered on a fee-for-service basis.

## GUIDE FOR ELECTRONIC USAGE

The AIM system of instructional manuals is available electronically in Adobe Acrobat Portable Document Format (PDF) at the following intranet address: <a href="https://ems-team.usda.gov/sites/AMS/AMS-SCI/AIM/SitePages/Home.aspx">https://ems-team.usda.gov/sites/AMS/AMS-SCI/AIM/SitePages/Home.aspx</a>.

When accessed electronically, AIM materials have hyperlinks and hypertext (visible as underlined <u>blue text</u>) available to the PDF user. Clicking on a hyperlink takes the reader to a web site with information relating to the subject. Hypertext links the reader to a different page within the current manual, or a different manual, with information relating to the subject. For example, the hypertext in the Table of Contents allows a reader to go directly to the section of interest in the manual by clicking on the section title.

PDF offers a variety of tools depending on the Adobe version the reader has. The newer the version, the more tools available. PDF documents are easily searchable for content within a document or within multiple documents. To learn about the variety of PDF search options:

- Click on the "Help" tab on the top of any page in Adobe Acrobat,
- Then click on the "Adobe Acrobat Help" bar,
- Type the word "Search" in the "Search" box, and click on the "Search" button,
- A series of options will become available,
- Click on the "Access Search Features" link and follow the instructions for the type of search you are interested in.

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## FILE CODE CROSS REFERENCE GUIDE

This document provides the user with guidance on how to find information within the AIM Instructional System (AIM) of documents. For this transitional period, as we switch from the old File Code System to AIM, we have created a cross reference between the two systems.

## **Comparison of Old and New Systems**

Old (File Code System)	New (AIM)
Documents Organized in 39 Binders	Documents Organized into 3 Categories
	Administration Series
	Inspection Series
	Management Series
Contained Non-Instructional Materials	Non-Instructional Materials Moved to SharePoint
	Examples: Organizational Directory and the
	SCI Annual Report
Related Instructional Information Distributed	Related Instructional Information Organized by
Between Many File Codes/Binders	Subject into Individual Manuals
	(Inspection Series)
All Information Printed/Hardcopy	Manuals May Be Printed or Used Electronically  Electronic Versions contain links to related
	procedures and references and are searchable

## **Location of AIM**

AIM has its own SharePoint page, linked from the SCI SharePoint Site <a href="https://ems-team.usda.gov/sites/AMS/AMS-SCI/AIM/SitePages/Home.aspx">https://ems-team.usda.gov/sites/AMS/AMS-SCI/AIM/SitePages/Home.aspx</a>. This is commonly known as the Intranet.

The Inspection Series manuals can also be found on the AMS website (<a href="https://www.ams.usda.gov/">https://www.ams.usda.gov/</a>, by using the search feature, and associated to commodities in the standards section.

## **SCI FILE CODE**s

The following pages contain guidance on where to find the information formerly contained in the SCI File Codes.

**NEW LOCATION** 

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# **QUALITY MANAGEMENT SYSTEM SECTION 101**

FILE CODE	SUBJECT	NEW LOCATION
101-A-1	Quality Management System (QMS), Inspection Serie Manual and Appendices	es QMS Manual
101-B-1	Quality Management System (QMS), Management Signatures	te QMS Manual

## **DOCUMENT PROCEDURES SECTION 103**

FILE CODE	SUBJECT	NEW LOCATION
103-W-1	Procedures for Preparing Branch Documents	Administration Site

**SUBJECT** 

# **GENERAL MEMORANDA SECTION 104**

**MEMORANDUM** 

NUMBER		
2	Additives and Labels	General Procedures Manual
3	Checkloading under In-Plant Contracts	State and Institutional Purchases & USDA Purchases Manuals
4	Fee for Sampling <a href="https://www.arservice#processed">https://www.arservice#processed</a> and Grading Orange Juice (OJ) Prointo Tanker Trucks for Future Delivat Facilities Under Lot Inspection	
10	Orange Juice <a href="https://www.ams.usgiuice-colorimeter-and-spectrophoto">https://www.ams.usgiuice-colorimeter-and-spectrophoto</a> Colorimeter and Spectrophotomete	
11	Fee for USDA \\usda.net\ams\\SCS\\AIM\\Management\Fees\DLAAudit\\Inspection of Department of Defense	Fees.pdf
12	Fee for SCI <a href="https://www.ams.usda.service#processed">https://www.ams.usda.service#processed</a> Audit, Survey, a by Other General Memoranda	gov/services/grading/request- nd Verification Programs Not Covered

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15	Fee for AMS <u>file://usda.net/ams/SCSCI/SCI-AIM/Management/Fees/InspectionforNMFSBilling.pdf</u> and team Product Evaluation/Training Seminars	d NMFS Food
16	Phase Out of Exhibit C "Domestic Origin Review Summary"	Obsolete
17	Tomato Product Spectrophotometer Studies <a href="https://www.ams.usda.gov/sites/default/files/media/FV-TomatoProductsSpecStudies.pdf">https://www.ams.usda.gov/sites/default/files/media/FV-TomatoProductsSpecStudies.pdf</a>	

# **LIST OF MATERIALS SECTION 105**

FILE CODE	SUBJECT	NEW LOCATION
105-A-1	Sections of General Reference and Instructional Materials File	Obsolete
105-A-2	List of U.S. Standards and, Grading Manuals for Provegetables and Related Products <a href="https://www.ams.ustandards">https://www.ams.ustandards</a>	
105-A-3	A and C Memoranda file://usda.net/ams/scsci/sci-aim/ACMemo/A+C_Memo_disposition.pdf	
105-A-4	List of Approved Inspection Aids and Guides <a href="https://www.ams.usda.gov/sites/default/files/media/%20of%20FV%20Inspection%20Aids.pdf">https://www.ams.usda.gov/sites/default/files/media/%20of%20FV%20Inspection%20Aids.pdf</a>	AMS Web site Official%20Inventory
105-A-6	Alphabetized File Code Index	Obsolete
105-A-7	Cross Reference for USDA Processed Products Grad Standards with FDA Standards	de <b>Obsolete</b>
105-A-11	Organizational Directory <u>file://usda.net/ams/scsci/seaim/Administration/SCI%20Division%20Directory%List.pdf</u>	
105-A-13	List of Plants under Inspection and/or Grading Servi file://usda.net/ams/scsci/sci-aim/PPBInfo/PlantsUnd	
105-A-15	Visual Aids Approved for Use in Ascertaining Grade of Processed Fruits and Vegetables Branch Notice 3015 New pages 9 and 10. A <a href="https://www.ams.usda.gov/sites/default/files/media/w20of%20FV%20Inspection%20Aids.pdf">https://www.ams.usda.gov/sites/default/files/media/w20of%20FV%20Inspection%20Aids.pdf</a>	MS Web Site Official%20Inventory

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105-A-20 Commodity File Indexes, Processed Fruits and Vegetables,

Sections I thru VIII Branch Notice 3022 Section II, Revised Pages 23 and

Content found with each commodity on the AMS Web site standards

section https://www.ams.usda.gov/grades-standards

## LISTS AND REFERENCE MATERIALS SECTION 106

FILE CODE	SUBJECT	NEW LOCATION

Status of Commercial Item Descriptions for Food 106-O-1

https://www.ams.usda.gov/grades-standards/cids

## **CAREER ORIENTATION SECTION 107**

FILE CODE	SUBJECT	NEW LOCATION
107-A-50	Merit Promotion Plan, MRP 4335.1	Administration Site
107-A-55	Equal Employment Opportunity	SCI Employee Manual
Branch Notice 2623	- Establishment of USDA GLOBE Organization	SCI Employee Manual
107-A-70	Reporting Attempted Bribery	SCI Employee Manual
	Branch Notice 2139 - Employee Conduct	SCI Employee Manual
107-A-80	Employee Suggestions Awards	SCI Employee Manual and Administration site

## **ORGANIZATION SECTION 108**

FILE CODE	SUBJECT	NEW LOCATION
108-A-1	Organization of U.S. Dept. of Agriculture	SCI Employee Manual
108-A-2	Annual Report file://usda.net/ams/SCSCI/SCAIM/Management/SCI Annual Report FY	

## **REGULATIONS SECTION 109**

FILE CODE	SUBJECT	NEW LOCATION
109-A-1	Regulations Governing Inspection and Certification of Processed Fruits and Vegetables and Related Products (7 CFR	

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	Branch Notice 2772 - Revised Page 2.7 Branch Notice 2861 - Use of "Approved Idea Branch Notice 2895 - Revised Page 2.23	ntification Marks"	
	Branch Notice 2951 - Salsa Sampling	USDA Purchases Manual	
	Branch Notice 2988 - Procedures for Sampling Orange Juice Products Branch Notice 2992 - Revised Pages 3.1-3.5 Branch Notice 2991 - Automatic Sampling C		
109-B-2	Fees - Lot Inspection Grading Service	General Procedures Manual	
109-B-3	Fees - Letter Contracts for Unofficial Sample	es General Procedures & Certification Manuals	
109-B-4	Fees - Chemical and Microbiological Analyses	General Procedures Manual	
109-A-20	Investigation Reports on Misbranding	Certification Manual and Management Site	
	Branch Notice 2177 - Use of Official Marks Facsimile Certificates	and Certification Manual	
109-A-30	Appearance in Judicial or Administration Proceedings (AMS Directive 116.2)	SCI Employee Manual	
109-A-35	Authorization to Appear in Judicial Proceedi	ings Management Site	
109-A-40	Accountability and Care of "Officially Samp Stamps	oled" Management & Administration Sites	
109-A-50	Procedure for Disposition of Samples Branch Notice 2723 - Appendix C – Text of Emerson Good Samaritan Food Donation Ac		

# **AUTOMATION SECTION 110**

FILE CODE	SUBJECT	NEW LOCATION
110-A-1	Automation Support	Obsolete
	Branch Notice 2660 - Automation Related Purchase Branch Notice 2731 - Requesting Surplus Computer	C

Obsolete

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	Equipment	
	Branch Notice 2746 - Policy on Use of Personally Owned Software and Hardware in the Workplace	Obsolete
	Branch Notice 2851 - AMS Policy on the Use of Government Office Equipment	Obsolete
	Branch Notice 2939 - Use of Automation Equipment Branch Notice 2980 - Policy for Network Computer Security	SCI Employee Manual
	Branch Notice 2985 - Packing and Shipping IT Equipment	Management Site
110-O-10	Plant Information System (PLIS)	Obsolete

# **SAFETY SECTION 111**

110-B-12 Electronic T&A'S - Backup System

FILE CODE	SUBJECT	NEW LOCATION
111-0-1	Hazard Communication, A Program Guide for Federal Agencies	Safety Manual
111-O-2	SCI Division Headquarters Continuity of Operation file://usda.net/ams/scsci/sci-aim/Administration/ContinuityofOperationsPlan.	
111-A-5	Use of Seat Belts	Obsolete
111-A-7	Transportation of Sample Units and Sampling Equipment	Safety Manual
111-A-10	General Safety	Safety Manual
	Branch Notice 2586 - Back Support Belts	Obsolete
111-A-12	What a Federal Employee Should Do When Injured At Work - Form CA-10	Safety Manual
111-A-14	House Rules on Safety, Health and the Inspector	Safety Manual
111-A-15	Safety Hats	Safety Manual

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111-A-30	Tanker Safety Awareness	Safety Manual
111-A-46	Safety in the Laboratory and in Other Duties Branch Notice 2804 - Disposal of Unused Chemica	Safety Manual
111-A-60	OSHA and Inspectors Working in Plants	Safety Manual
111-A-65	Occupational Noise Exposure and Hearing Protective Equipment Branch Notice 2305 - Hearing Conservation Program Use of Hearing Protectors	Safety Manual
111-0-68	Safety and Health Handbook Branch Notice 2786 - AMS 500, Log of Occupational Injuries and Illnesses and AMS 501, Laboratory Safety Checklist Branch Notice 2979 -OSHA Forms 300, 300A, and	Safety Manual 301
111-0-70	Part 1960-Elements for Federal Employee Occupational Safety and Health Programs	Safety Manual
111-0-72	Occupational Safety and Health Program	Safety Manual
	Branch Notice 2761 - Fruit and Vegetable Programs Occupational Safety and Health Program	Safety Manual
	Branch Notice 2835 - Completion of CA-1, CA-2, and CA-6	Safety Manual
	Branch Notice 2956 - Reporting Accidents	Safety Manual

# TIME AND ATTENDANCE SECTION 113

FILE CODE	SUBJECT	NEW LOCATION
113-A-18	T&A Reports - Full Time and Seasonal	SCI Employee Manual
	Branch Notice 2888 Annual Leave Restoration	Administration Site
	Branch Notice 2734 Standard T&A Form	Obsolete
113-A-19	T&A Report - Intermittent Employees	SCI Employee Manual
113-A-20	Compensatory Time Policy	SCI Employee Manual

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# **TRAVEL SECTION 115**

FILE CODE	SUBJECT	<b>NEW LOCATION</b>
115-A-20	Guide for Preparing a Temporary Duty Trave Voucher (AD-616)	l SCI Employee Manual
	Branch Notice 2758 - Proper Use of Government Motor Vehicles	SCI Employee Manual & Administration Site
	Branch Notice 2897 - Revised Pages 27 and 2	8 SCI Employee Manual
	Branch Notice 2909 - Use of Government Visa Travel Card	SCI Employee Manual & Administration Site

# **COMMUNICATIONS SECTION 117**

FILE CODE	SUBJECT	NEW LOCATION
117-A-32	Instructions and Reference Material	Obsolete
117-A-34	Correspondence and Shipping of Samples General to the National Office	Procedures Manual
117-A-36	Public Distribution of PPS&I Instructional Materia	d Obsolete
117-B-1	Disclaimer Clauses in Written Public Notices	Obsolete

# **SAMPLING PROCEDURES SECTION 120**

FILE CODE	SUBJECT		NEW LOCATION
120-A-1	Sampling Procedures		Sampling Manual
	Pages 1.6 - 1.9 (From File Code 120-A-9 Inspection Aid No. 42)	and and	Inspection Aid
	Branch Notice 2752 - Security of Sample	h Notice 2732 - Revised Pages 4.1 and 4.2 h Notice 2752 - Security of Samples h Notice 2884 - Sample Security Procedures	
	Branch Notice 2951 - Salsa Sampling Branch Notice 2988 - Procedures for Sampling Orange Juice Products		Purchases Manual Procedures Manual
	Branch Notice 2991 - Automatic Sampli	ng Guideline	es Sampling Manual

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120-A-2	Sampling Procedure - Standard Sample Unit Size (Small Items)	Sampling Manual
120-B-2	Standard Sample Unit Procedure-In Plant Branch Notice 2347 - Revised Table of Contents Page 4.1 Revised Page 6.1 Revised Page 3.2 Revised Branch Notice 2355 - Revised Pages 7.1, 7.3, 7.4, 7.5 Pages 7.2 a, b, c, d, e Pages 8.1 and 8.3 Revised Pages 8.4 and 8.5 Revised	Inspection Aid
120-A-3	Sampling Procedure - Standard Sample Unit Size Grading	Sampling Manual
120-A-4	In Process (On-Line) Sampling Acceptance & Segregation Procedure for Quality Factors	Sampling Manual
120-A-5	In Process (On-Line) Time Sampling Non Quality Factors Branch Notice 2991 - Automatic Sampling Guidelines	Sampling Manual Sampling Manual

# **SAMPLING PROCEDURES SECTION 120**

FILE CODE	SUBJECT	NEW LOCATION
120-A-6	Cumulative Sum Sampling Plan CUSUM (For Attribute Standards Only)	Management Site
120-A-7	Optional Lot Inspection Procedures Using U.S. Standards for Grading Attributes Supplement - 1 Page 7 Revised	Management Site
120-A-9	Inspection Aid- No. 42 Minimum Samplin	g Rates Inspection Aid
	Branch Notice 2951 - Salsa Sampling	USDA Purchases Manual
	Branch Notice 2988 - Procedures for	General Procedures Manual
120-A-12	Sampling Orange Juice Products Sampling and Fee Rate for Tea	Obsolete
120-A-14	Laboratory Sample Submittal Procedure	Obsolete
120-A-15	Compositing Samples for Chemical Analys	sis Sampling Manual

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120-A-16	Lot Segregation Procedures, Variable Standards	Sampling Manual
120-A-20	Determining Product Compliance with Analytical Testing Requirements	Sampling Manual
	Branch Notice 3024 Sampling Procedures USD for Sodium Content Testing of USDA Purchases	A Purchases Manual
120-A-25	Common Source Sampling/Homogenous Products Branch Notice 2991 - Automatic Sampling Guidelin	Sampling Manual es

# **CONDITION INSPECTION PROCEDURES SECTION 125**

FILE CODE	SUBJECT	NEW LOCATION
125-A-1	U.S. Standards for Condition of Food Containers Branch Notice 2278 - Condition of Glass Containers, Guideline for Scorin	Condition of Container Manual g Loose Caps
	Branch Notice 2311 - Table VIII - U.S Condition of Food Containers	. Standards for <b>Obsolete</b>
	Branch Notice 2870 - Primary and Secondary Container Designations in the Standards for Condition of Food Conta	ne U.S.
125-A-2	Handbook for Inspection of Condition of Food Containers	Condition of Container Manual and Management Site
	Branch Notice 2917 - Recording Results on Container Examination Wor	Condition of Container Manual rksheets
125-A-2, Sup. I	Handbook for Estimating Percent of Defective Containers in a Lot	Obsolete
125-A-3	Condition of Container Inspection	Condition of Container & Certification Manuals
125-A-4	Visual Aids for Inspection of Metal Containers	Condition of Container Manual
125-A-5	Visual Aids for Inspection of Glass Containers (AMS Visual Aid 3)	Condition of Container Manual
125-A-6	Visual Aids for Inspection of Rigid	Condition of Container Manual

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	and Semi rigid Containers (AMS Visua	ıl Aid 2)
125-A-7	Visual Aids for Inspection of Flexible Containers (AMS Visual Aid 4)	Condition of Container Manual
125-A-21	Visual Inspection Gauge (Metal) Containers, Pictorial Key to Projection	Management Site Slide Series PS - 20

# **GOOD COMMERCIAL PRACTICE SECTION 128**

FILE CODE	SUBJECT	NEW LOCATION
128-A-10	Net Weights	Technical Procedures Manual
128-A-20	Vacuum	Technical Procedures Manual
128-A-30	Drained Weight	Technical Procedures Manual
128-A-40	Fill of Container	Technical Procedures Manual
128-A-50	Brix Measurement	Technical Procedures Manual
128-A-60	Count	Technical Procedures Manual

# **GENERAL INSPECTION PROCEDURES SECTION 130**

FILE CODE	SUBJECT	NEW LOCATION
TILE CODE	SCDJECI	NEW LOCATION

# **CANNED FRUITS AND VEGETABLES**

130-A-1	General Instructions Inspection Procedures Pages 6.1 and 6.2 Pages 3.2 Pages 3.3 and 3.4 Branch Notice 2988 - Procedures for Samp	
130-B-2	National Grade Review Procedure	Obsolete
130-B-3	Product Grade Review Procedures for Products Not Covered by Formal Revie Branch Notice 2808-Pen & Ink Change Pa	=
130-A-10	Information on Containers Branch Notice 2860 Revised Pages 1.9 and 1.10	Technical Procedures & General Procedures Manuals

Technical Procedures Manual

		Cross Reference Gaide
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FRUIT AND VE	GETABLE JUICES	
130-A-12	Percent Juice Declaration	CN Labeling & Technical Procedures Manuals
FROZEN FRUIT	TS AND VEGETABLES	
130-A-32	Drained Weight Procedure for Frozen Products (In Plant or Lot)	Technical Procedures Manual
130-A-34	Procedures for Thawing Samples of Frozen Fruits and Vegetables Branch Notice 2872 - Instructions for Tof Frozen Strawberries Packed in Instit	0 1
130-A-38	Cooking Procedures for Frozen Vegetables	Technical Procedures Manual
130-A-41	Product & Storage Temperatures	Technical Procedures Manual

# **GENERAL INSPECTION PROCEDURES SECTION 130**

FILE CODE	SUBJECT	NEW LOCATION

Verification of Frozen Sample Units

# NON STANDARDIZED PRODUCTS

130-A-44

130-B-50	Inspection Procedure for Sandwiches	Obsolete
130-A-51	Procedure for Completing Score Sheets and Tally Sheets	General Procedures Manual
	Branch Notice 2726 Inspection and Certification of Frozen Strawberries	General Procedures Manual
130-A-59	Inspection Procedures for Fruit Concentrates, Nectars, and Purees	General Procedures Manual
130-A-60	Inspection of Products under Seizure by Regulatory Agencies	Sampling Manual
130-A-61	Inspection of Sort out Fruit	General Procedures Manual
130-A-62	Scoring Individual Quality Factors	General Procedures Manual

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GENERAL FRUITS AND VEGETABLES	

130-A-64	Scoring of Several Types of Deviants in One Quality Factor on a Single Unit	Obsolete
130-A-65	Designation of U.S. Grade	Obsolete
130-A-66	Inspection and Certification Based on Buyer's Specification Supplement 1	Obsolete
130-A-67	Small Units of Alien Vegetables General Pro-	cedures Manual
130-A-68	Inspection Aid 30 (Area Measurement)	Obsolete
130-A-70	Inspection Aid 40 (Chart for Conversion of Avoir. Ounces to Fluid Ounces for Sucrose Solutions	Obsolete

5.0 to 16.0 Percent)

# **INSPECTION AIDS**

130-A-72	Inspection Aid 43 Percentage Chart	Obsolete
130-A-74	Inspection Aid 57 Vegetable Strip Sizer	Obsolete
130-A-76	Inspection Aid 59 Percentage Table	Obsolete
130-A-78	Inspection Aid 88 Size Chart for Canned or Frozen Fruits and Vegetables	Inspection Aid
130-A-79	Inspection Aid 89 - Size Chart for Canned or Frozen Fruits and Vegetable	Inspection Aid les
130-A-80	Charts of Rectangular & Circular Areas	Obsolete
130-A-85	Metrication	General Procedures Manual
130-A-90	Inspection Aid 100 – Diameter and Height Scale (cans) Text only	Technical Procedures Manual

# **COLOR AND LIGHT SECTION 131**

FILE CODE	SUBJECT	NEW LOCATION
131-A-31	Use and Maintenance of Approved	General Procedures Manual
	Illumination	

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131-A-105

Color (No Longer Available)

Obsolete

131-B-110

Federal Standard 595B

Colors Used in Government Procurement Change
Notice 1 (Available in Field or Regional Office)

Management Site

# **TECHNICAL INSPECTION PROCEDURES SECTION 135**

FILE CODE	SUBJECT	NEW LOCATION
135-A-1	Determination of Fruit-Sugar Ratio Frozen Fruits Revised Page 3	Technical Procedures Manual
	Inspection Aid 67 - Nomograph for Determining Parts of Fruit to One or Two Parts Sugar by Weight	Obsolete
135-A-2	Frozen Fruits-Certification of Fruit-Sugar Ratio	Technical Procedures Manual
135-A-3	Brix Measurement Procedure Revised Pages 11, R-1 through R-5	Technical Procedures Manual
135-A-4	General Methods of Extraction of Small Insect and Light Filth	Foreign Material Manual
135-A-5	Foreign Material - Canned and Frozen B and Related Products Branch Notice 2196 - Page 6 Pen & Ink Branch Notice 2815 - Revised Pages 4-5	-
135-A-5a	Inspection Aid 51 - Filter Tank Aid	Obsolete
135-A-5b	Methods for Cooling (Erlenmeyer Flasks	Obsolete
135-B-5	Extraction & Microscopic Examination for Maggots in Canned Mushrooms	Foreign Material Manual
135-A-6	Technical Inspection Procedures for Ford Material in Canned Tomatoes and Tomat Branch Notice 2720 - Revised Pages 1 and	to Products
135-A-8	Mold Count	Foreign Material Manual
135-A-9	Preparation of Pineapple Products: Citru	s Foreign Material Manual

140-A-1

AMS Internet Site

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	Products; and Fruit Nectars, Purees, and Pastes for the Howard Mold Counting Pr	rocedure
135-A-10	Laboratory Hint - Sample Spillage	Obsolete
135-A-11	Inspection Aid 8 - Refractive Indices of 64% to 72% Sucrose Solutions	Obsolete
135-A-12	Determination of Enzyme Inactivation of Frozen Vegetables	Technical Procedures Manual
135-O-13	Technical Inspection Procedures for Microanalysis on Raisins Inspection Aid	Foreign Material Manual &
135-A-16	Soluble Solids of Fresh Fruit and Berries	Technical Procedures Manual
135-B-17	Vitamin C (Ascorbic Acid)	Technical Procedures Manual
135-A-19	Salt Determinations	Technical Procedures Manual
135-A-20	Handling of Samples for Chemical Analy	ysis Sampling Manual
135-A-23	Inspection Aid 69 – Drawing Off Aliquots of Liquids from Slurries	Obsolete
135-A-24	Total Acidity	Technical Procedures Manual
135-A-25	Inspection Aid No. 87 - Acid Conversion Chart, Fruit Juices	Technical Procedures Manual
135-A-28	Checking Temperature	Technical Procedures Manual
135-A-30	Calibration Program for Analytical Equipment	Technical Procedures Manual
135-B-32	Inspection of Gelatin and Gelatin Desser	t Powder <b>Obsolete</b>
135-A-50	Sucrose Conversion Table	Technical Procedures Manual
STATISTICAL	INSPECTION PROCEDURES SECTION	140
FILE CODE	SUBJECT	NEW LOCATION

U.S. Standards for Inspection by

140-A-35

Obsolete

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Variables	
https://www.ams.usda.gov/sites/default/files/media/USStandardsforInspectionV	ariables.pdf

-	•	-
140-A-2	Sampling Allowance for Fill Weights, In	spection Aid
140-A-3	U.S. Standards for Determination AMS of Fill Weights	Internet Site
https://www.ams.us	da.gov/sites/default/files/media/USStandardsforDeterminationI	FillWt.pdf
140-A-4	Certification of Fill of Container Technical Procedur for Certain Canned Fruits	res Manual
140-A-5	Sample Reliability Tests	Obsolete
140-A-9	Inspection Aid 50 - Template for Marking X Type Charts	Obsolete
140-A-14	Fill Weight and Drained Weight Based on Specific Counts or Size of Fruit	Obsolete
	Branch Notice 731 - Amendment to File Code 140-A-14 Branch Notice 833 - Revised Instructions for Inspection of Canned Peaches	Obsolete Obsolete
140-A-25	U.S. Standards for Sampling Plans for Inspection by Attributes  Technical Procedu	res Manual
140-A-26	Accuracy of Attribute Sampling	Obsolete
140-A-30	USDA Variables Control Chart Plan Applied to Fill Weights Reprint from Food Technology	s, Obsolete

# GENERAL GOVERNMENT CONTRACT REQUIREMENTS SECTION 145

FILE CODE	SUBJECT	NEW LOCATION	NEW LOCATION
145-A-1	Updating Inspection to Meet Procu Contract Requirements - Lot Identi and Product Condition		•
		State and Institutional Purchases and	State and Institutional Purchases and
		Certification Manual	Certification Manuals
145-A-3	Latest Season's Pack	State and Institutional Purchases & USDA Purchases Manuals	

Inspection Aid 70 - A Random Sample Selecting Device for Food Products Requiring a Count

USDA Purchases Manual

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145-A-5	Report Fraud or Criminal State and Conduct in Connection with Government Contracts		Purchases & hases Manuals
145-A-7	Checkloading and Case Stamping	USDA Pu	chases Manual
	Branch Notice 2713 - Significance of Check	loading	Obsolete
	Branch Notice 2738 - Handwritten Certificates of Loading	USDA Pur	chases Manual
	Branch Notice 2934 - Stamping Labels or Placards for Tray Pack Cases of USDA Purc		chases Manual
145-A-9	Inspection of Processed Products Intended for to GSA	or Delivery	Obsolete
145-A-12	Product Origin Requirements	USDA Pur	chases Manual
145-A-13	Buy American Act	USDA Purchases Manual	
145-A-24	Vacuum Requirements Te	chnical Proce	dures Manual
INSPECTION O	OF USDA PURCHASES SECTION 147		
FILE CODE	SUBJECT	NEV	V LOCATION
147-A-1	Inspection and Certification of Products for Delivery to USDA Purchase Programs	USDA Puro	chases Manual
	Branch Notice 2943 - Microbiological	USDA Puro	chases Manual
	Testing Laboratory Branch Notice 2945 - Microbiological Testing Laboratory	USDA Puro	chases Manual
	Branch Notice 2959 - Corrected Preface Branch Notice 2966 - Pen & Ink change Branch Notice 2967 - Revised Page 7	USDA Pui	Obsolete Obsolete chases Manual
	Branch Notice 2973 - Effective Date for DOVS Program		Obsolete
147-A-1a	Domestic Origin Verification for Products for Delivery to USDA Purchase Programs	USDA Pur	chases Manual
	Branch Notice 2973 - Effective Date for DOVS Program		Obsolete
	D 1 M / 2001 D 1 1 D /	HODAB	1 37 1

Branch Notice 3021 Revised Domestic

Origin Certification

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147-A-1b	Domestic Origin Verification System (DOVS) Audit Program Procedures (Working Draft)	Obsolete
147-A-2	Inspection of 50% Juice Drinks and Juice Drink Products Under the Child Nutrition Labeling Program	CN Labeling Manual
	Branch Notice 2995 - Changes in CN Labeling Pro	ogram <b>Obsolete</b>
147-B-3	Agreement with the Food and Nutrition Service	CN Labeling Manual
	Branch Notice 2995 - Changes in CN Labeling Pro	ogram <b>Obsolete</b>
147-B-4	In-Plant On-Line Inspection Service for Nonmeat Child Nutrition (CN) Products	CN Labeling Manual
	Branch Notice 2995 - Changes in CN Labeling Pro	ogram <b>Obsolete</b>
147-B-5	Verification Service - Nonmeat Child Nutrition (CN) Products	CN Labeling Manual
	Branch Notice 2887 - Revised Page 6	Obsolete
	Branch Notice 2995 - Changes in CN Labeling Pro	ogram <b>Obsolete</b>
147-B-10	General Terms & Conditions for the Procurement Agricultural Commodities or Services	of <b>Obsolete</b>
	Amendment 1 Amendment 2 Amendment 3 Amendment 4	Obsolete Obsolete Obsolete
147-A-22	Inspection of Farm Service Agency Peanuts and Peanut Products	Obsolete
147-O-30	Child Nutrition Labeling for Juice Drink and Juice Drink Products. Food and Nutrition Service Publication	CN Labeling Manual
	Branch Notice 2995 - Changes in CN Labeling Pro	ogram <b>Obsolete</b>
147-O-40	Child Nutrition Labeling for Nonmeat Products	CN Labeling Manual
	Branch Notice 2995 - Changes in CN Labeling Pro	ogram <b>Obsolete</b>

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# INSPECTION OF DEFENSE SUPPLY CENTER PHILADELPHIA (DSCP) PURCHASES SECTION $150\,$

FILE CODE	SUBJECT	NEW LOCATION
150-A-1	Subsistence Inspections for Defense Supply Center Philadelphia	Obsolete
	Branch Notice 2707 - Change to Page 11.1 Branch Notice 2943 – Microbiological Testing Laboratory	Obsolete USDA Purchases Manual
	Branch Notice 2945 - Microbiological Testing Laboratory	USDA Purchases Manual
150-A-2	Rations Inspectors Handbook  Branch Notice 2700 - Revised pages iii, 62, 63  New Pages A1-A4, Attachment A; New Exhib	oits 4-1
	through 4-6; New Page B1, Attachment B; New Branch Notice 2752 - Security of Samples Branch Notice 2884 - Sample Security Procedor Branch Notice 2943 - Microbiological Testing Laboratory  Branch Notice 2945 - Microbiological	Sampling Manual
	Testing Laboratory Branch Notice 2962 - Determining Sample Siz Specified in a Commercial Item Description	te for Testing Obsolete
150-A-3	Tray Pack Operational Rations, Inspectors Har Branch Notice 2583 - Tray Pack Can Seam Ve Branch Notice 2752 - Security of Samples Branch Notice 2884 - Sample Security Proced Branch Notice 2943 - Microbiological Testing Laboratory Branch Notice 2945 - Microbiological Testing Laboratory	erification <b>Obsolete</b> Sampling Manual
150-O-4	Appendix I - Material Lotus Notes (Inspection and Receiving Report (DD Form 25)	OR Inspection Handbook) 50)
150-A-8	Inspection Aid No. 80 - Pallet Gauge	Obsolete
150-B-15	Agreement Between the USDA and the DPSC Inspection for	OR Purchased by the DOD

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# **AUDIT/INSPECTION SERVICES SECTION 151**

FILE CODE	SUBJECT	NEW LOCATION
151-A-1	Audit Management Program (AMP)	AMP Manual
151-B-1	Sanitation Evaluation Systems	Obsolete
151-B-2	Plant Systems Audit (PSA) Program	PSA Manual
151-B-3	Agreement For Quality Audits/Sanitation Evaluations	Management Site
151-B-4	"Qualified Through Verification" (QTV) Program Fresh-Cut Produce Industry	QTV Manual
	Branch Notice 2844 - QTV Plans and Revisions	QTV Manual
	Branch Notice 2932 - QTV Audit Team Leader Role and Responsibilities Checklist	QTV Manual
	Branch Notice 2997 - QTV Revised Pages 7, 8, 35, 39 thru 42, 45 thru 52, 55 and 56	36, QTV Manual
151-B-5	Domestic Origin Verification System (DOVS) Audit Program	DOV Manual

# INSPECTION OF STATE AND INSTITUTIONAL PURCHASES SECTION 155

FILE CODE	SUBJE	CT	NEW LOCATION
155-A-10	Inspection of Deliveries to States and Institutions	State and Institutional I	Purchases Manual
	Pages 1-3 Revised	State and Institutional I	Purchases Manual
	Branch Notice 2219 - Pen & entry on Page 2	Ink change to Ohio	Obsolete
155-B-15	State Specification Distribut	ion	Obsolete
155-A-20	Certification Based on Fill V On State Purchases	Veights	Obsolete
155-A-30	Contact Information for State Procurement Officials	State and Institutional I	Purchases Manual

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155-A-35	State Inspection Instructions for Certification Certi	fication Manual
155-B-40	Inspection of Meat Products State and Institutional Puro for Delivery to States	chases Manual
	ARKANSAS	
155-B-50	State of Arkansas - Food Manual	Obsolete
155-A-60	Inspections for the State of Arkansas	Obsolete
	CALIFORNIA	
155-A-110	Inspection of Deliveries State and Institutional Purc for the State of California	hases Manual
	Branch Notice 2912 – State and Institutional Purc Pen & ink change to Pages 4 & 5	hases Manual
155-B-110	State of California Specifications (Inspection, Testing, and Certification of Processed Foods, 8900-05QS-001)	Obsolete
	Branch Notice No. 2864 - Canned Fruits, Vegetables	Obsolete
	COLORADO	
155-A-131	Inspection of Deliveries to the University of Colorado	Obsolete
	CONNECTICUT	
155-B-134	Standard No. 29-19d, Group 2958, Molasses, Sirups and Honey	Obsolete
	Standard No. 29-30d, Group 2960, Pickles,	Obsolete
	Relishes, and Olives Standard No. 29-31m, Group 2938, Fruit and Vegetables Dried and Dehydrated	Obsolete
	Standard No. 29-32n, Group 2962, Salad Dressings Condiments, Sauces and Vinegar	Obsolete
	Standard No. 29-34bb, Groups 2922 and 2936, Fruits and Vegetables - Canned (Includes Juices)	Obsolete

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	Standard No. 29-49e, Group 2942 Fruit and Vegetables: Frozen (Includes Juices)	Obsolete
	Standard No. 29-52f, Group 2946, Jams, Jellies, Preserves, Spreads and Pie Fillings	Obsolete
155-A-135	Inspection of Deliveries to the State of Connecticut	Obsolete
	DENVER PUBLIC SCHOOLS	
155-A-141	Inspection of Deliveries to the Denver Schools	Obsolete
155-B-145	Specification for Single Strength Service Frozen Fruit Juices	Obsolete
	FORT WORTH, TEXAS	
155-A-149	Inspection of Deliveries to State and Institutional Purchas the Fort Worth Independent School District	es Manual
155-B-150	Fort Worth, Texas, Independent School District Spec. for Canned Fruits and Vegetables	Obsolete
	GEORGIA	
155-A-160	Inspection of Deliveries to State and Institutional Purchas State of Georgia Central State Hospital	es Manual
	ILLINOIS	
155-B-200	Standard Specifications for - Coffee and Tea (All Types), Revised	Obsolete
	Standard Specifications for - Gelatin and Pudding Powders Addendum I Branch Notice 2424 - Activity Report Standard Specifications for - Sugar, Syrup and Molasses Standard Specifications for - Extracts and Spices Standard Specifications for - Bouillon (Soup and Gravy Base Standard Specifications for - Dried Fruits and Vacuum Dried Fruits Addendum I Addendum II Standard Specifications for Canned Foods Standard Specifications for - Cereals and Farinaceous Addendum 1	Obsolete

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	Macaroni, Spaghetti/Noodles & Tapioca Standard Specification No. S-348-10a for Fish, Frozen Standard Specifications for - Frozen Fruits and Vegetables Standard Specifications for - Potatoes, White, Dehydrated Addendum I Standard Specifications for - Jellies, Peanut Butter, Pickles and Salad Dressing Addendum I Addendum II Standard Specifications for - Fruit Crystals and Non-Frozen Juice Bases Addendum I	Obsolete
155-A-210	Inspection of Deliveries State and Institutional Purchas to the State of Illinois	ses Manual
	IOWA	
155-A-239	Inspection of Deliveries to the State of Iowa	Obsolete
155-B-240	Standard Specifications for Coffee (Ground)	Obsolete
155-B-241	Specification for Canned Fruits, Vegetables, and Vegetable Juices, Low Moisture Fruits, Jelly, and Apple Butter	Obsolete
155-B-242	Specification for Frozen Fruits, Fruit Juices and Vegetables	Obsolete
	KANSAS	
155-B-250	Kansas Specifications for Canned Goods Kansas Specifications for Frozen Foods	Obsolete Obsolete
155-A-260	Inspection of Deliveries to the State of Kansas	Obsolete
	LOUISIANA	
155-A-290	Inspections of Deliveries to the State of Louisiana	Obsolete
155-B-300	State of Louisiana Standard Specification Processed Foods, Class 12, Revised	Obsolete
	MAINE	
155-A-321	Inspection of Deliveries to the State of Maine	Obsolete

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155-B-323	State of Maine Canned Goods Bid Instructions, Condition & Inspection Requirements	Obsolete
155-B-326	State of Maine Fruits & Juices Bid Instructions, Conditions and Inspection Requirements	Obsolete
	MARYLAND, UNIVERSITY OF	
155-A-329	Inspection of Deliveries to the University of Maryland Branch Notice 2638 - Pen & Ink address correction to Page	Obsolete 2 Obsolete
	MICHIGAN	
155-B-340	Michigan Standard Specifications For Canned Fruits, Vegetables and Juices	Obsolete
155-A-341	Inspection of Deliveries to the State of Michigan	Obsolete
	MILWAUKEE	
155-A-344	Inspection for Milwaukee Public Schools	Obsolete
155-B-345	Specifications for Milwaukee Public Schools Revised - Page i, ii, and iii of Index Revised - Canned Whole Kernel Corn Revised - Canned Green Beans Revised - Canned Pineapple (Tidbits) Revised - Canned Pineapple Juice (No. 3 Cylinder) Revised - Canned Mixed Fruit Revised - Canned Tomato Puree Revised - Tomato Catsup Revised - Frozen Oven Ready Preformed Potato Rounds Specification Revised - Frozen Concentrated Orange Juice Specification Revised - Frozen Sherbet Revised - Frozen Blend Vegetables (Wisconsin) Added - Seedless Raisins	es
	MISSISSIPPI	
155-B-380	State of Mississippi (WIC Program) Specifications for Canned and Concentrated Fruit Juices and Peanut Butter	Obsolete
155-A-385	Inspection of Deliveries to State and Institutional Purcha the State of Mississippi Women and Infant Children (WIC) Program	ases Manual

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MICCOLIDI	

	MISSOURI	
155-B-400	State of Missouri Specifications for Grocery Items Obsolete	
155-A-410	Inspection of Deliveries to State and Institutional Purchases Manual the State of Missouri	
155-A-415	Inspection of Deliveries to State and Institutional Purchases Manual the State of Missouri, Department Of Corrections	
	Branch Notice 2978 Revised Appendix 2  Obsolete	
	NEW JERSEY	
155-A-440	Inspection of Deliveries to State and Institutional Purchases Manual the State of New Jersey	
155-B-441	State of New Jersey Specifications for Canned Fruits and Juices (T 1162); Canned Vegetables (T 1167); and Frozen Vegetables (T 1103)	
	NEW YORK STATE	
155-B-450	Commodity Group 01000 - Invitation for Bids Fruit, Canned <b>Obsolete</b>	
155-B-450	State of New York Specification, Fruit & Vegetables, Dehydrated, Commodity Group 01201, Specification No. 487  Obsolete	
155-A-460	Inspection of Deliveries to the State of New York <b>Obsolete</b>	
	NEW YORK CITY - BOARD OF EDUCATION	
155-B-474	New York City Board of Education Instructions, Conditions & Inspection Requirements  Obsolete	
155-A-480	Inspection of Deliveries to State and Institutional Purchases Manual Board of Education City of New York	
	Branch Notice 2638 - Pen & Ink changes to Pages 2, 3, and 4 <b>Obsolete</b>	
	NEW YORK CITY - BUREAU OF MUNICIPAL SUPPLIES	
155-A-470	Inspection of Deliveries to State and Institutional Purchases Manual City of New York, Bureau of Municipal Supplies	

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155-B-475	Spec. 14-F-15:03 Quick Frozen Fruits and Vegetables	Obsolete
155-B-476	Specification for Vegetables and Vegetable Derivatives (Canned) 14-V-8:03	Obsolete
155-B-477	Specification for Fruit and Fruit Derivatives - 14-F-18:03	Obsolete
	ОНЮ	
155-A-510	Inspection of Deliveries for State and Institutional Purchathe State of Ohio	ases Manual
	OKALOOSA COUNTY	
155-A-515	Inspection of Deliveries to the Okaloosa County School Board-Crestview, Florida	Obsolete
155-B-517	Okaloosa County, Florida Specs.	Obsolete
	OREGON	
155-B-550	State of Oregon Standard Specification for Fruit, Canned, Specification No. 86-170-4010	Obsolete
155-B-560	State of Oregon Standard Specification for Vegetables, Canned Specification No. 86-170-4020	Obsolete
155-A-580	Inspection of Deliveries to the State of Oregon	Obsolete
	PHILADELPHIA, CITY OF	
155-A-630	Inspection of Deliveries to State and Institutional Purchathe City of Philadelphia	ases Manual
	Branch Notice 2645 –	Obsolete
155-B-640	Change Point of Contact Specification Item No's for the City of Philadelphia	Obsolete
	PUERTO RICO, COMMONWEALTH OF	
155-A-660	Inspection of Deliveries to Puerto Rico	Obsolete
155-A-670	Inspection of Deliveries to the Commonwealth of Puerto Rico Women and Infant Children (WIC) Program	Obsolete

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155-B-675	Commonwealth of Puerto Rico Women and Infant Children (WIC) Program Specifications for Canned and Concentrated Fruit Juices and Peanut Butter	Obsolete
	RHODE ISLAND	
155-B-680	State of Rhode Island Specification for Food & Food Product	s <b>Obsolete</b>
155-A-681	Inspection of Deliveries to the State of Rhode Island	Obsolete
	SOUTH CAROLINA	
155-A-685	Inspection of Deliveries to the State of South Carolina	Obsolete
155-B-686	State of South Carolina Standard Specification for Canned Fruits and Vegetables	Obsolete
	TENNESSEE	
155-A-695	Inspection of Deliveries to the State of Tennessee	Obsolete
	TEXAS	
155-B-700	State of Texas Grocery Items - Staple Foods Specification No. 275 - GR - 06, 1990	Obsolete
155-A-710	Inspection of Deliveries to State and Institutional Purchase the State of Texas	es Manual
	VERMONT	
155-B-750 155-B-760	State of Vermont General Specification State of Vermont Detailed Specification	Obsolete Obsolete
	VIRGINIA	
155-B-800	Commonwealth of Virginia Grade Requirements For Fruits, Vegetables, and Miscellaneous Items	Obsolete
155-A-810	Inspection of Deliveries to State and Institutional Purchase the Commonwealth of Virginia	s Manual
	WISCONSIN	
155-A-900	Inspection of Deliveries to the State of Wisconsin	Obsolete

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155-B-910 State of Wisconsin Specification for Canned Goods Amendment No. 1 Obsolete

# **SPECIAL PROGRAMS SECTION 157**

FILE CODE	SUBJECT	NEW LOCATION
157-O-3	Memorandum of Understanding Between AMS and FDA (Imported Dates and Date Material)	8e Marketing Order Manual
157-O-4	Memorandum of Understanding Between AMS and FDA (Imported Raisins)	8e Marketing Order Manual
157-B-1	Imported 8e Product Notification Procedures	8e Marketing Order Manual
	Branch Notice 3004-Revised Pages 1+2 Branch Notice 3005-Revised Page 2	8e Marketing Order Manual 8e Marketing Order Manual
157-B-5	Inspection of Imported Dates Branch Notice 2994 - Distribution of Certificates For Imported 8e Products	8e Marketing Order Manual 8e Marketing Order Manual
	Branch Notice 2998 - Importer's Exempt Commodity Form for Imported Canned Ri Olives and Imported Dates	8e Marketing Order Manual pe
	Branch Notice 3001-Procedures for Notifying Importers of Failing 8e Imports	8e Marketing Order Manual
	Branch Notice 3014 – Revisions to Section 608e (Section 8e) of the Agricultural Marketing Agreement Act	8e Marketing Order Manual
157-B-7	Inspection of Imported Prunes	Management Site
	A-memo 513 Branch Notice 2665 - Exemption from Inspection of Imported Brine Salted Prune	Inspection Aid Management Site
	Branch Notice 2986 - Indefinite	8e Marketing Order Manual
	Suspension of the Dried Prunes Import Reg Branch Notice 2994 - Distribution of	gulation  8e Marketing Order Manual
	Certificates For Imported 8e Products	<u> </u>
	Branch Notice 3001-Procedures for Notifying Importers of Failing 8e Imports	8e Marketing Order Manual
	Branch Notice 3014 – Revisions to Section	8e Marketing Order Manual
	608e (Section 8e) of the Agricultural Marketing Agreement Act (AMAA) of 193	37, as amended.
157-B-8	Inspection of Imported Canned Ripe Olive	s 8e Marketing Order Manual

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	Branch Notice 2994 - Distribution of Certificates For Imported 8e Products	8e Marketing Order Manual
	Branch Notice 2998 - Importer's Exempt Commodity Form for Imported Canned Ripe Olives and Imported Dates	8e Marketing Order Manual
	Branch Notice 3001-Procedures for Notifying Importers of Failing 8e Imports	8e Marketing Order Manual
157-B-9	Inspection of Imported Raisins	8e Marketing Order Manual
	Branch Notice 2643 - Revised Pages 11 and	Obsolete
	Branch Notice 2994 – Distribution of Certificates For Imported 8e Products	8e Marketing Order Manual
	Branch Notice 3001-Procedures for Notifying Importers of Failing 8e Imports	8e Marketing Order Manual
	Branch Notice 3014 – Revisions to Section 608e (Section 8e) of the Agricultural Marketing Agreement Act (AM	8e Marketing Order Manual MAA) of 1937, as amended.
157-A-10	Inspection of Surplus Commodities Purchas Public Law 480	sed Under <b>Obsolete</b>
157-B-15	Inspection of Leaf Tea and Instant Tea	Obsolete
157-O-26	U.S. Standards for: Link to CFR: <a href="http://www.gpo.gov/fdsys/browse/collection">http://www.gpo.gov/fdsys/browse/collection</a>	nCfr.action?collectionCode=C
	FR Shelled Virginia Type Peanuts	7CFR51.2750
	Shelled Runner Type Peanuts	7CFR51.2710
	Shelled Spanish Type Peanuts Cleaned Virginia Type Peanuts in the Shell	7CFR51.2730 7CFR51.1235
157-O-29	Inspectors Instruction for Aflatoxin	Obsolete
157-O-30	Certifying Aflatoxin Test Results	Certification Manual
157-B-40	Inspection of Dehydrated Potatoes	Obsolete
157-B-50	Inspection for National Marine Fisheries Services, Billing	Management Site

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# **SANITATION REQUIREMENTS SECTION 159**

FILE CODE	SUBJECT	NEW L	OCATION
159-A-1	Plant Sanitation	Sanitation and Safet	y Manual
	Branch Notice 2784 - Revised Page 3.2 Branch Notice 2790 - Additional Auditor Performing Plant Surveys		Obsolete Obsolete
	Branch Notice 2812 - Revised Form FV- Branch Notice 2972 - Revised Appendix C & Page iv		<b>Obsolete</b> sy Manual
159-A-2	Good Manufacturing Practices (GMP's)	Sanitation and Safe	ty Manual
	Branch Notice 2717 - Sanitizing Food Contact Surfaces	Sanitation and Safe	ty Manual
159-O-9	List of Proprietary Substances and Nonfo (500+ page FSIS book, dated January 19	*	eld Offices
	Supplement, dated July 1998	Fie	eld Offices
159-B-11	Plant Sanitation Fruit & Vegetable Procurement	USDA Purchase	es Manual

# **IN-PLANT INSPECTION SECTION 160**

FILE CODE	SUBJECT	NEW LOCATION
160-A-1	In-Plant Inspection	General Procedures Manual
	Page 1.4	Obsolete
	Page 6.5, 6.6, 6.8, and 6.9	Obsolete
	Pages 7.4, 7.5, 7.6, 7.7, and 7.11	Obsolete
	Pages 7.8 and 7.9	Obsolete
	Page 7.21	Obsolete
	Page iv	Obsolete
	Page 6.18 (Attachment I)	Obsolete
	Branch Notice 2173 - Official Use Only	Reports Obsolete
	Branch Notice 2217 - Official Use Only	-
	Branch Notice 2584 - Documenting Res	-
	Insufficient Number of Sample Units	
	Branch Notice 2848 - Revised Pages 3.1	8, 3.19, <b>Obsolete</b>
	and new pages 3.20 thru 3.24	,
	Memo from Branch Chief - Control of C	Certificates Certification Manual
	Branch Notice 2960 - Attachment 1	General Procedures Manual

Fraternization with Plant Employees

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	Branch Notice 2988 - Procedures for Sampling Orange Juice Products	General Procedures Manual
160-A-2	In-Plant Tanker Inspection - Sanitation and Sealing	General Procedures & Sanitation and Safety Manuals
160-A-3	USDA Procedures for Commodity Holds/Recalls	USDA Purchases Manual & Management Site
160-A-4	Processed Foods Containing Fluorinated	d Water <b>Obsolete</b>
160-A-5	In-Plant Inspection Procedures, Sirup Designations	General Procedures Manual
160-A-7	Understanding Water Quality	Obsolete
160-A-25	Attribute Standards	Technical Procedures Manual
160-A-34	Coding Tote Bins	General Procedures Manual
160-A-70	Plant Assigned Personnel	General Procedures Manual
160-A-71	Plant Assisted Continuous Inspection	General Procedures Manual
	IDANICE DOCDAM SECTION 163	

# **QUALITY ASSURANCE PROGRAM SECTION 162**

FILE CODE	SUBJECT	NEW LOCATION
162-A-1	Inspection of Processed Products under the Quality Assurance Program (QAP)	QAP Manual
	Branch Notice 2981 - Revised pages 3.2, 3.3; New pages 3.17a, 3.17b, 3.17c, 3.27a, 4.18a, 4.19a,	QAP Manual 4.20a
	Branch Notice 3013 - Revised page 3.3; New pages 3.26a and 3.26b	QAP Manual
162-O-7	Federal In-Plant Food Quality Assurance Manual	Obsolete
162-B-20	Supervisory Guidelines for the Quality Assurance Program	Management Site

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# **CERTIFICATION SECTION 165**

FILE CODE	SUBJECT	NEW LOCATION
165-A-1	Instructions for Certification of Processed Products	Certification Manual
	Branch Notice 2730 - Revised Page 8.10 Branch Notice 2743 - Revised Page 1.18 and new page 1.18a	Certification Manual d Certification Manual
	Branch Notice 2757 - Revised Pages 8.14 ar Branch Notice 2824 - Use of Alternate Nam for Prunes	
	Branch Notice 2849 - Revised Pages 1.19, 1 1.19b, 1.19c, and 1.20	.19a, Certification Manual
	Branch Notice 2881 - Revised Pages 2.3 and Branch Notice 2925 - Pages 5.10, 5.11 Revis Branch Notice 2964 - Procedures for Handli Altered Certificates	sed Certification Manual
	Memo from Branch Chief dated February 16, 2001 Control of Certificates	Certification Manual
165-A-2	Using Microsoft Word 97 to Create and Print USDA Certificates	Obsolete
165-A-5	Lot Certification Tolerances	Obsolete
165-A-5a	"Below Standard in Quality" and Substandard Sample Units	Obsolete
165-A-8	Certification Appeals and Re-Inspection	Certification & General Procedures Manuals
165-A-13	Tote Bin Inspection and Certification	Certification & General Procedures Manuals
165-A-15	Certification of Peas and Corn for Use in Frozen Mixed Vegetables	Certification Manual
165-A-17	Product Packed with Sauce, Garnish or Seasonings	General Procedures Manual
165-A-18	Inspection and Certification Based on Superseded Standards	Certification Manual

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165-A-27	Administration Allowances for "Worse Than Deviants"	General Procedures Manual
165-A-35	Certification of Frozen Food Packed in Used Containers S	Certification, tate and Institutional Purchases, General Procedures, & USDA Purchases Manuals
165-A-30	Non-Manipulation Certification	General Procedures Manual
165-A-37	Inspection & Certification of Temperatu and Condition of Frozen Product	re Technical Procedures & Certification Manuals
	Branch Notice 2044 – Excessive Moisture in Frozen Products	Obsolete
165-A-38	Inspection and Certification of Fruits an Vegetables Using Unfrozen Sample Uni Drawn During Production	
165-A-60	Misrepresentation by Unfair Labeling Practices	General Procedures Manual

# **EXPORT PROGRAMS SECTION 166**

FILE CODE	SUBJECT	NEW LOCATION
166-A-1	Export Certification	Certification Manual
	Branch Notice 2810 - Pen & Ink Change to Exhibit 27 Page 53	Certification Manual
	Branch Notice 2889 Revision of Page iii - Exhibits	Certification Manual
	Revision of Pages 37, 38, and 39 Revision of Pages 40, 41 - Exhibit 20	
	Added Page 47a - Exhibit 22a	
	Added Page 47b - Exhibit 22b Revision of Pages 57 and 58 (58 not changed)	
	Branch Notice 2915 - Certification of Exports with "Organic" in the Label	Certification Manual

# **STANDARDIZATION SECTION 167**

FILE CODE	SUBJECT	NEW LOCATION
167-B-4	List of "Codex" Processed Products Standards Under	Obsolete

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Development	

167-A-5	Scoring Individual Quality Factors	General Procedures Manual
167-O-10	Canadian Regulations for Processed Fruits and Veg	getables <b>Obsolete</b>
167-A-11	Canadian Processed Fruit and Vegetable Regulation	ns <b>Obsolete</b>
167-A-20	U.S. Standards For Grades of Processed Fruits and Vegetables and Certain Other Processed Food I	SCI Employee Manual Products
167-A-30	Requirements for Submission of Instruments for Processed Products Branch (PPD) Approval	Management Site

# FOOD AND DRUG REGULATIONS SECTION 170

FILE CODE	SUBJECT	NEW LOCATION
170-A-1	Implementation of Memorandum Agreement Between AMS and FDA	Management Site
170-A-4	Use of Water in Adjusting the Density of Concentrationato Products - Catsup, Paste, Puree	onted Obsolete
170-A-10	Nutrition Labeling and Education Act (NLEA) of 1990	General Procedures Manual
170-B-19	Summary of Pesticide Regulations and Tolerances by Food and Drug	Issued Obsolete
170-A-34	Label Requirements for Low Sodium Dietetic Food	(A-334) <b>Obsolete</b>
170-O-80	FDA Investigations Operations Manual, FDA Regions and Districts FDA Field Officials & Resident Posts (App. X-1)	Management Site

# **FOREIGN MATERIAL SECTION 172**

FILE CODE	SUBJECT	NEW LOCATION
172-A-1	Inspection Procedures for Foreign Material	Foreign Material Manual
	Branch Notice 2709 - Revised Page 13	Foreign Material Manual
172-A-2	Food Defect Action Levels	Foreign Material Manual

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Branch Notice 2878 - Instructions for the Inspection of Pit Material and Quality of Whole Pitted Dried Prunes (Plums)

Management Site

172-A-3 Aflatoxin Analysis of Peanut

Butter and Other Peanut Products

**Technical Procedures Manual** 

Branch Notice 3007 Revised page 8.

**Technical Procedures Manual** 

172-O-5 Food and Drug Administration

(FDA) Technical Bulletin Number 5, Microanalytical Procedures Manual **Technical Procedures Manual** 

Branch Notice 2878 - Instructions for the Inspection of Pit Material and Quality of Whole Pitted Dried Prunes (Plums)

Management Site

Management Site

## **OFFICE PROCEDURES SECTION 175**

#### FILE CODE SUBJECT NEW LOCATION

175-O-1 Office Procedures Manual Administration Site

Branch Notice 2913 - Preface Sheet
Section Index Sheet
Branch Notice 2678 - Color Vision Testing

Administration Site
Administration Site

SECTION 1 - PERSONNEL Administration Site

Branch Notice 2913

Table of Contents: Pages i-iii

Examples: Pages iv- x References: Page i-vi

Hiring: Pages 1-24z.6; Pages 24.1-24.7 EOD Forms Checklist, Excepted Service

Pages 25-25e; Pages 25.1-25.55

EOD Forms Checklist, Competitive Service

Pages 26-30b; Pages 30.1-30.15

Brochures Checklist: Pages 31-31b; Pages 31.1-31.53

Temporary Duty Assignments:

Pages 32-32b; Page 32.1

Separations: Pages 33-38a; 38.1-38.16; 38.19 Administration Site

Branch Notice 2825 - Pages 38.17-38.18

Reassignments: Pages 39-39a; Pages 39.1-39.5

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Promotions - WGIs: Pages 40-40b; Page 40.1 Mixed Tour Appointment Renewals: Page 41 Health Insurance: Pages 42-55a; Page 55.1 Life Insurance: Pages 56-60b; Pages 60.1-60.2

Check Transmittals: Branch Notice 2963 Revised Pages 61-64, 64.1

### 175-O-1 Office Procedures Manual Personnel Continued

**Administration Site** 

Work Schedules: Pages 65-67

Records Disposal/Transfer: Pages 68-75

## **SECTION 2 - PROCUREMENT**

Administration Site

Table of Contents: Branch Notice 2857 - Revised Page i

Examples: Branch Notice 2867 - Revised Page ii References: Branch Notice 2827 - Revised Page i

Sources of Supply: Branch Notice 2728

AD-700, Procurement Request:

Branch Notice 2753 - Revised Page 2 Branch Notice 2691 - Revised Page 3.1 Branch Notice 2728 - Revised Page 3

Fast:

Branch Notice 2753 - Revised Page 4 Branch Notice 2728 - Revised Page 4.1

## U.S. Government Visa Card:

**Obsolete** 

Branch Notice 2857 - Revised Pages 5-5c Branch Notice 2926 - Revised Page 6 Branch Notice 2857 - Revised Page 6a

Branch Notice 2857 - Revised Pages 5.1 - 5.3

Branch Notice 2867 - Revised Page 5.4

**GSA Customer Supply Center:** 

Branch Notice 2728- Revised Page 7, Pages 7.1-7.2

Computer Equipment:

Branch Notice 2753 - Revised Pages 8-11

Blanket Purchase Orders:

Branch Notice 2753 - Revised Page 12 Branch Notice 2728 - Revised Page 12.1

#### 175-O-1 Office Procedures Manual Procurement Continued

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Blanket Purchase Agreements:

Branch Notice 2753 - Revised Page 13 Branch Notice 2728 - Revised Page 13.1

Consolidated Forms Center:

Branch Notice 2827 - Revised Pages 14-17

Branch Notice 2728 - Revised Pages 17.1-17.2

Branch Notice 2813 - Instructions for Ordering

Forms Electronically Printing of Envelopes:

Branch Notice 2974 - Revised Pages 18-19, 19.1

**Obsolete** 

## SECTION 3 - FIELD OFFICE REPORTS

Administration Site

Table of Contents:

Branch Notice 2827 - Revised Pages i, ii

Examples: Branch Notice 2827 - Revised Pages iii, iv References: Branch Notice 2827 - Revised Pages i-iv

General Information: Branch Notice 2827 - Revised Page 1

Reports, Biweekly:

Branch Notice 2827 - Revised Page 2

Branch Notice 2753 - Revised Pages 2.1-2.4

Reports, Monthly:

Branch Notice 2827 - Revised Pages 3-6

Branch Notice 2753 - Revised Pages 6.1-6.4

Branch Notice 2728 - Revised Pages 6.5-6.10

Branch 2783 - Revised Supervisory Visits and Reviews

## 175-O-1 Office Procedures Manual Field Office

Administration Site

Reports Continued

Reports, Quarterly:

Branch Notice 2827 - Revised Pages 7-8

Branch Notice 2753 - Revised Page 8.1

Branch Notice 2728 - Revised Page 8.2

Reports, Yearly:

Branch Notice 2827 - Revised Pages 9-11

Branch Notice 2753 - Revised Pages 11.1-11.2

Branch Notice 2827 - Revised Pages 11.3-11.4

Reports, Miscellaneous:

Branch Notice 2827 - Revised Pages 12-15b

Branch Notice 2753 - Revised Pages 15.1-15.6

## SECTION 4 - DELINQUENT ACCOUNTS

Administration Site

Table of Contents and Examples

Branch Notice 2948 - Revised Page i

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References: Branch Notice 2948 - Revised Page ii

**Delinquent Accounts:** 

Branch Notice 2948 - Revised Pages 1-4,

Pages 5.1-5.2, Pages 5.5 - 5.9

Branch Notice 2969 - Revised Pages 5.3 & 5.4

Branch Notice 2971 - Pen & Ink Change to Page 5.7

Reconciliation of Financial Printouts (See File Code 175-B-50)

## SECTION 5 - APPLICANT PAYMENT FOR SERVICES

Administration Site

General Procedures Manual,

Branch Notice 2961 - New pages 1, 3 - 16, 18 - 28, 29 - 33
Branch Notice 2965 - Revised Pages i, 2, 17, 34

	Branch Notice 2961 - New pages 1, 3 - 16, 18 - 28, 29 - 33 Branch Notice 2965 - Revised Pages i, 2, 17, 34	
175-O-2	Automated Billing Program	
175-O-1	Office Procedures Manual Applicant Payment For Services Continued	Administration Site
	Branch Notice 2749 - Revised Pages 94 and 162	
175-B-15	Procurement Activities	Management Site
	Branch Notice 2660 - Automated Related Purchases	Management & Administration Sites
175-B-17	Licensed Samplers	Management Site
175-B-17a	Attachment I	Management Site
175-B-20	Records Retention and Disposition	Management Site
175-B-37	Temporary Duty Assignments- Agricultural Commodity Graders	Management Site
175-B-50	Use of Accounting System Reports Still use (at least until FMMI kicks in)	Administration Site
175-B-65	Contracting for Sampling, Case Stamping, Check loading and/or Condition of Container Service Revised Pages 2-5, 12	Management & Administration Sites
175-B-74	Approved Plant-Lot Inspection Service	Management & Administration Sites

Contracts & Agreements with Industry

175-B-75

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	Branch Notice 2644 - Revised Pages iii & iv Branch Notice 2697 - Revised Page 6 Branch Notice 2928 - Revised - Attachment 12	Management, & Administration Sites
175-B-76	Rules of Practice Governing Formal Adjudicator Administration Proceedings Instituted by the Secreta	Management Site
175-B-80	Guarantees of Payment Branch Notice 2182 - Guarantees of Payment Branch Notice 2385 - Surety Branch Notice 2759 - Firms Issuing Acceptable Sure	Management & Administration Sites
175-B-87	Inspection of Commodities Assigned to Other Government Agencies	Management Site
175-B-90	Personnel Actions	Management Site
175-B-92	Reporting Misconduct	Management Site
175-A-95	Unacceptable Conduct by Users of the Inspection Service Branch Notice 2930 - Unacceptable Conduct by Users of the Inspection Service	SCI Employee Manual, Administration & Management Sites
175-B-115	Field Office Review and Evaluation	Management Site
175-B-120	Procedures for Direct Accountability Postage	Management & Administration Sites
175-B-125	Accountability and Care of Accountable Property  Branch Notice 2762 - Revised Pages 7-10	Management & Administration Sites Management Site

# REVIEW, AUDIT, AND EVALUATION PROGRAMS SECTION 177

FILE CODE	SUBJECT	NEW LOCATION
177-B-2	Review Program for Processed Raisins	General Procedures Manual
177-B-4	Review Programs for Flavor Evaluation of Canned Ripe Olives	General Procedures Manual
177-A-6	Review Program for Concentrated Orange Juice (OM) for Manufacturing for Futures Contracts	General Procedures Manual

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Branch Notice 2751 - Concentrated General Procedures Manual Orange Juice for Manufacturing (OM) Flavor Calibration Program

# **MANAGEMENT SECTION 180**

FILE CODE	SUBJECT	NEW LOCATION
180-A-1	Performance Standards for ACG's GS-5 through GS-10's	Contact National Office
180-B-20	Qualification Standard - for Agricultural Commodity Aid - (Excepted Position)	Contact National Office
180-B-30	Single Agency Qualification Standard Agricultural Commodity Grades GS 5/15	Contact National Office
180-B-40	Approval Process for In-Plant Assignments 5 Years or Longer	Management Site
180-B-45	Awards	Management & Administration Sites
180-A-50	Regional and National Customer Service Awards	Management & Administration Sites
	Branch Notice 2838 - Processed Products Branch Id Round-Up Action Plan	lea Obsolete

# **TRAINING SECTION 185**

FILE CODE	SUBJECT NE	W LOCATION
185-A-5	On-The-Job Training	Training Site
185-B-1	Basic Level Training Program, Handbook for Instructors	Training Site
185-B-2	Basic Level Training Program Record (Processed FV Basic Level Course)	Training Site
185-B-5	Instructions for the Advanced Individual Training Progra	am Obsolete
185-B-8	Training Approval and Reportin g SCI Emp Branch Notice 2722 - Revised Page 10, Revised Exhibits E, F, and G Branch Notice 2931 - Reminders on Training Issues	loyee Manual Obsolete Obsolete SCI Employee Manual

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185-B-20 185-B-20A	Orientation Quiz Answer Sheet, Orientation	Obsolete	
185-B-21 185-B-21A	Basic Tools Quiz Answer Sheet, Basic Tool Quiz	Obsolete	
185-B-22 185-B-22A	Sampling and Grading Quiz Answer Sheet, Sampling and Grading	Obsolete	
185-B-23 185-B-23A	Brix Measurement Quiz Answer Sheet, Brix Measurement	Obsolete	
185-B-24 185-B-24A	Fruit-Sugar Ratio Quiz Answer Sheet, Fruit-Sugar Ratios	Obsolete	
185-B-25 185-B-25A	Salt Titration Quiz Answer Sheet, Salt Titration	Obsolete	
185-B-26 185-B-26A	Enzyme Inactivation Test Quiz Answer Sheet, Enzyme Inactivation	Obsolete	
185-B-27 185-B-27A	Howard Mold Count Quiz Answer Sheet, Howard Mold Count	Obsolete	
185-B-28 185-B-28A	Light Filth Analyses Quiz Answer Sheet, Light Filth Analyses	Obsolete	
185-B-29 185-B-29A	Heavy Filth Analyses Quiz Answer Sheet, Heavy Filth Analyses	Obsolete	
185-B-30 185-B-30A	Certification Quiz Answer Sheet, Certification	Obsolete	
185-B-31 185-B-31A	Checkloading and Case Stamping Test Answer Sheet, Checkloading and Case Stamping	Obsolete	
185-B-32 185-B-32A	In-Plant Inspection Quiz Answer Sheet, In-Plant Inspection	Obsolete	
185-B-40	Training Exercise No. 1 Grade Determination (Score Point Standards)	Obsolete	
185-B-40A 185-B-41	Answer Sheet, Training Exercise No. 1  Training Exercise No. 2	Obsolete	
185-B-41A	Grade Determination (Individual Attribute Standards) Answer Sheet, Training Exercise No. 2		

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185-A-50	Training Guidelines	SCI Employee	Manual
185-B-50 185-B-50A	Operational Rations Inspection (Score Point Answer Sheet, Operational Rations Inspecti	,	Obsolete
185-B-101	In-Branch Training Control Sheet		Obsolete
185-A-102	Training Critiques	SCI Emplo	oyee Manual
185-B-105	Training and Geographical Location Codes	for SF-182	Obsolete
185-B-110	Licensed Sampler (FV-361) Training Progra	am Record Mana	agement site
185-A-130	Career Development Goals-Individual Deve Plan	elopment Empl	loyee Manual
185-O-140	AMS Training Institute Catalog of FY '03 Training and Development		Obsolete

# TRAINING AIDS AND EQUIPMENT SECTION 186

FILE CODE	SUBJECT	<b>NEW LOCATION</b>
Branch Notice 2624 - Sta	ndard Operating Procedures	Inspection Aid for the SCI Exhibit
Branch Notice 2262 - Che	eckloading, 35 mm Slides Available	Inspection Aid
Branch Notice 2323 - Inti Slide Series	roduction to Attributes-35 mm	Inspection Aid
Branch Notice 2332 - Lot 35 mm Slide Series	Sampling and Grading by Attributes	Inspection Aid

# EMPLOYEE DEVELOPMENT AND PARTICIPATION SECTION 187

FILE CODE	SUBJECT	NEW LOCATION
187-A-3	Quality Circle Guidelines	Obsolete