



**Canned Lima Beans - Guide for Scoring Clearness of Liquor, Defects, and Character**

Clearness of Liquor - Score Points <sup>2</sup>	A				B			C				
	10		9		8		7	6		5		
Designation	Practically Clear				Reasonably Clear			Fairly Clear				
Cloudiness	None		Slight		Somewhat Cloudy			Cloudy		Rather viscous, Cream-like, or starchy		
Sediment	None		Small amount		Moderate amount	Considerable amount		Considerable amount				
Color of liquor	-----		-----		Slightly dull			Dull, but not to extent appearance is seriously affected				
<b>Defects - Score Points <sup>2</sup></b>	<b>25</b>	<b>24</b>	<b>23</b>	<b>22</b>	<b>21 <sup>1</sup></b>		<b>20 <sup>1</sup></b>		<b>19 <sup>1</sup></b>	<b>18 <sup>1</sup></b>		
Freedom from Defects	Practically Free				Reasonably Free			Fairly Free				
Defects, individually or collectively, may affect appearance or eating quality	Not at all		Not more than slightly		Not materially			Not seriously				
Maximum allowable defects												
Extraneous vegetable matter, per 10 oz. dr. weight	None		1/16		1/8		3/16		1/4			
Aggregate area of 1 surface in fractions of sq. inch	None		1/16		1/8		3/16		1/4			
Loose Skins, percent by count <sup>3</sup>	0		1		2		3		4			
Broken Beans, percent by count <sup>4</sup> and Loose Cotyledons, percent by count <sup>5</sup>	1		2		3		5		7			
Sprouted Beans, percent by count <sup>6</sup>	0		0		1		1		2			
Blemished, <sup>7</sup> including seriously blemished <sup>8</sup> percent by count	0		1		2		2		3			
Seriously Blemished Beans, percent by count <sup>8</sup>	Maximum 1/2 of 1 percent				1		1		2			
<b>Character - Score Points <sup>2</sup></b>	<b>30</b>	<b>29</b>	<b>28</b>	<b>27</b>	<b>26</b>		<b>25</b>	<b>24</b>		<b>23 <sup>1</sup></b>	<b>22 <sup>1</sup></b>	<b>21 <sup>1</sup></b>
Designation	Good				Reasonably Good			Fairly Good				
Maturity	Young				Reasonably Young			Nearly Mature				
Tenderness	Tender				Reasonably Tender			Firm and mealy, but not hard; or soft, but not mushy				

**Width of Canned Lima Beans – (In Fractions of an Inch)**

**Midget** – 28/64 or smaller, **Tiny** – over 28/64 to and including 30/64, **Small** – over 30/64 to and including 34/64, **Medium** – over 34/64 to and including 38/64, **Large** – over 38/64

<sup>1</sup> Limiting Rule

<sup>2</sup> If sample meets requirements for more than one numerical score, the lowest of such score points will be assigned.

<sup>3</sup> "Loose Skin" whole skin or portions aggregating size of average whole skin which have become separated from cotyledons.

<sup>4</sup> "Broken" – bean from which half or more of a cotyledon has become detached, or pieces aggregating size of average cotyledon.

<sup>5</sup> "Loose Cotyledon" whole cotyledon which has become separated from the skin.

<sup>6</sup> "Sprouted" bean is one which shows external shoot protruding beyond cotyledon or skin.

<sup>7</sup> "Blemished" by discoloration, pathological or insect injury, or by other means (other than light discoloration), to such an extent that appearance or eating quality of bean or of any detached piece is materially affected.

<sup>8</sup> "Seriously Blemished" – to such an extent that appearance or eating quality of bean or detached piece is seriously affected.