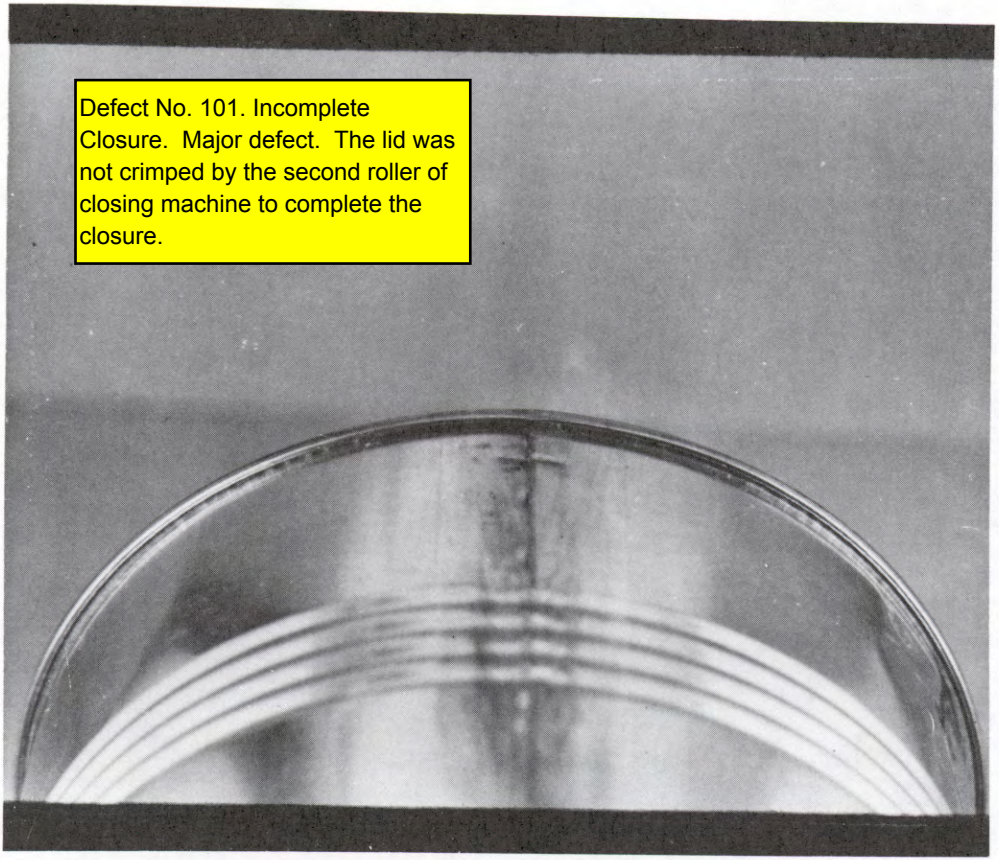
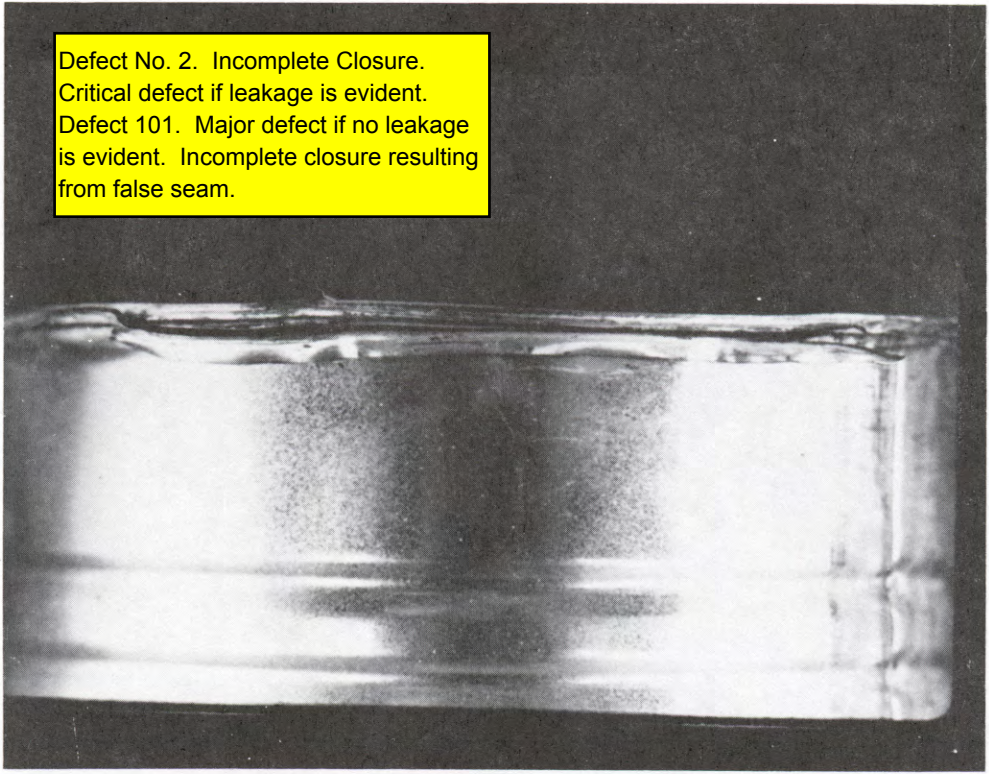
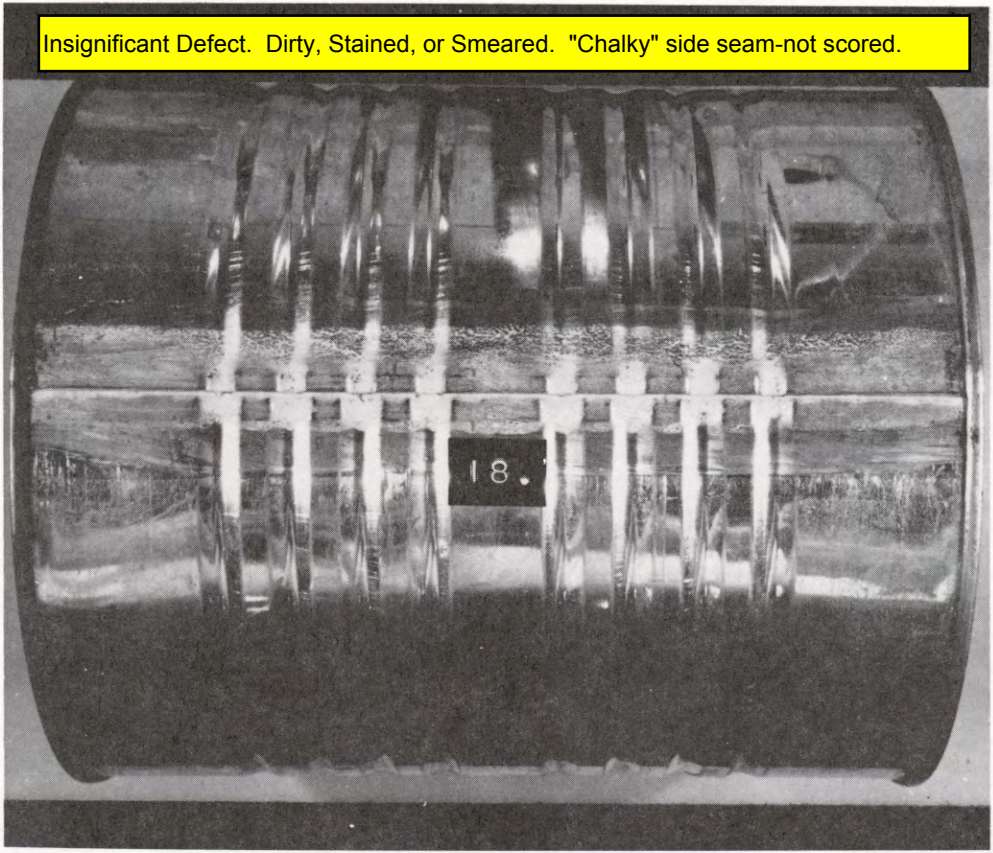
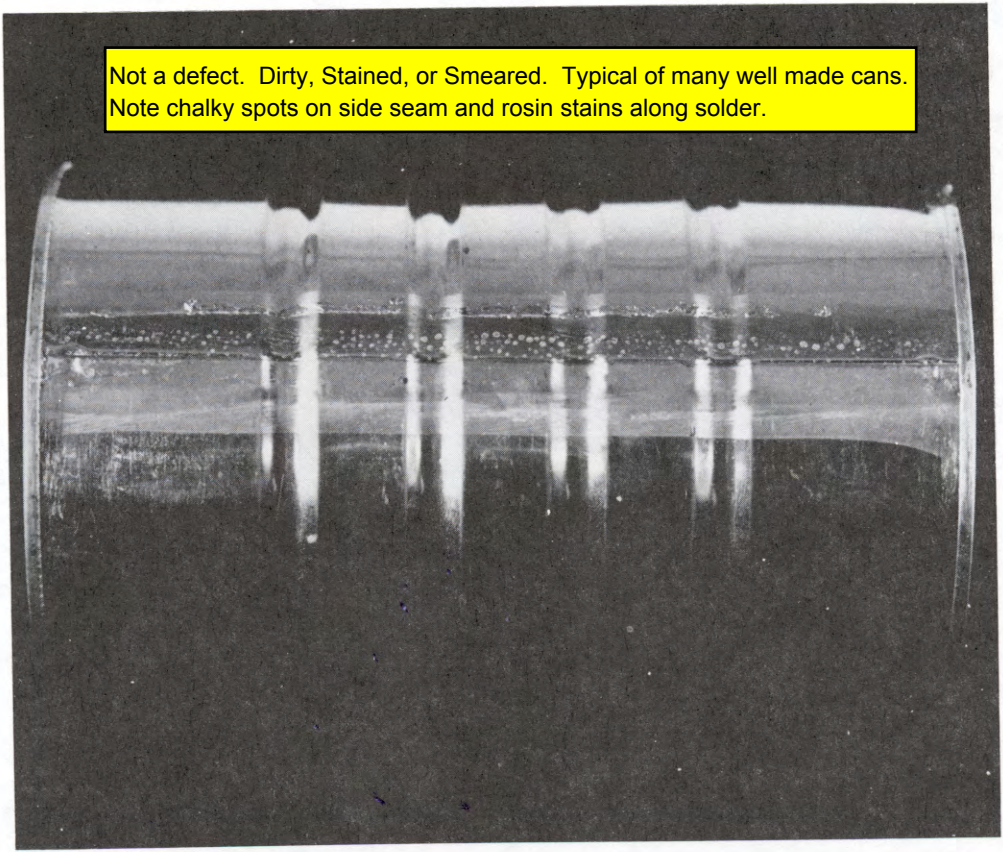
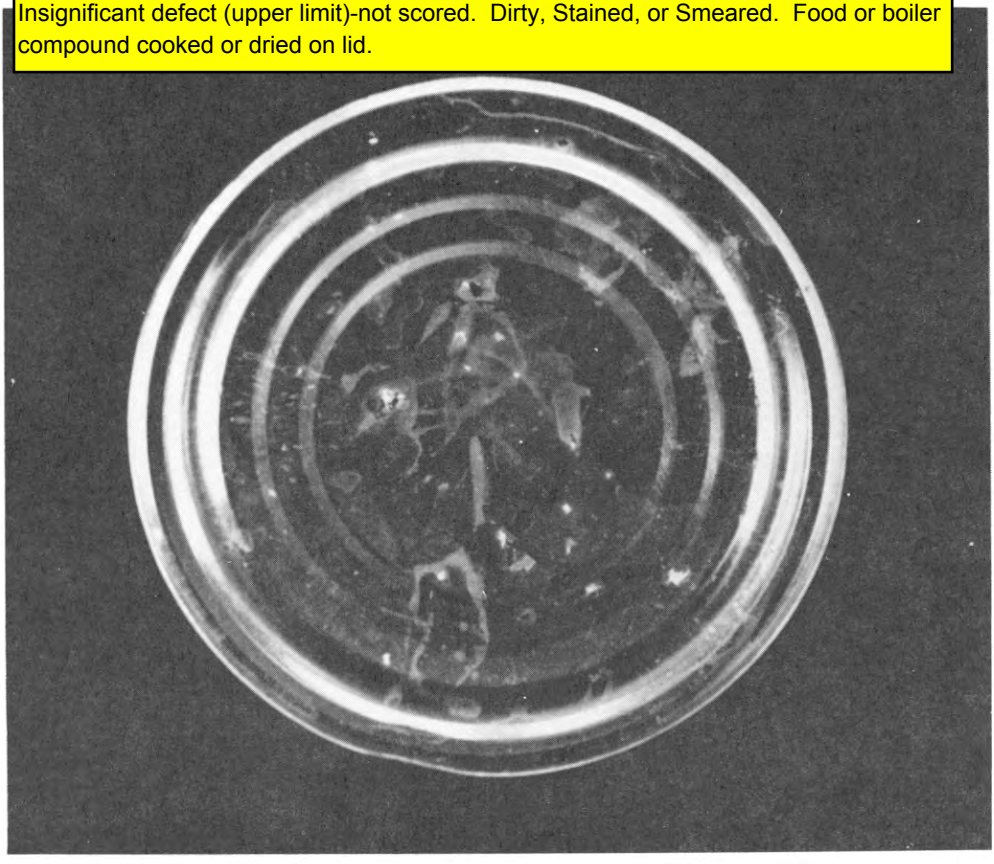

Defect No. 101. Incomplete Closure. Major defect. The lid was not crimped by the second roller of closing machine to complete the closure.

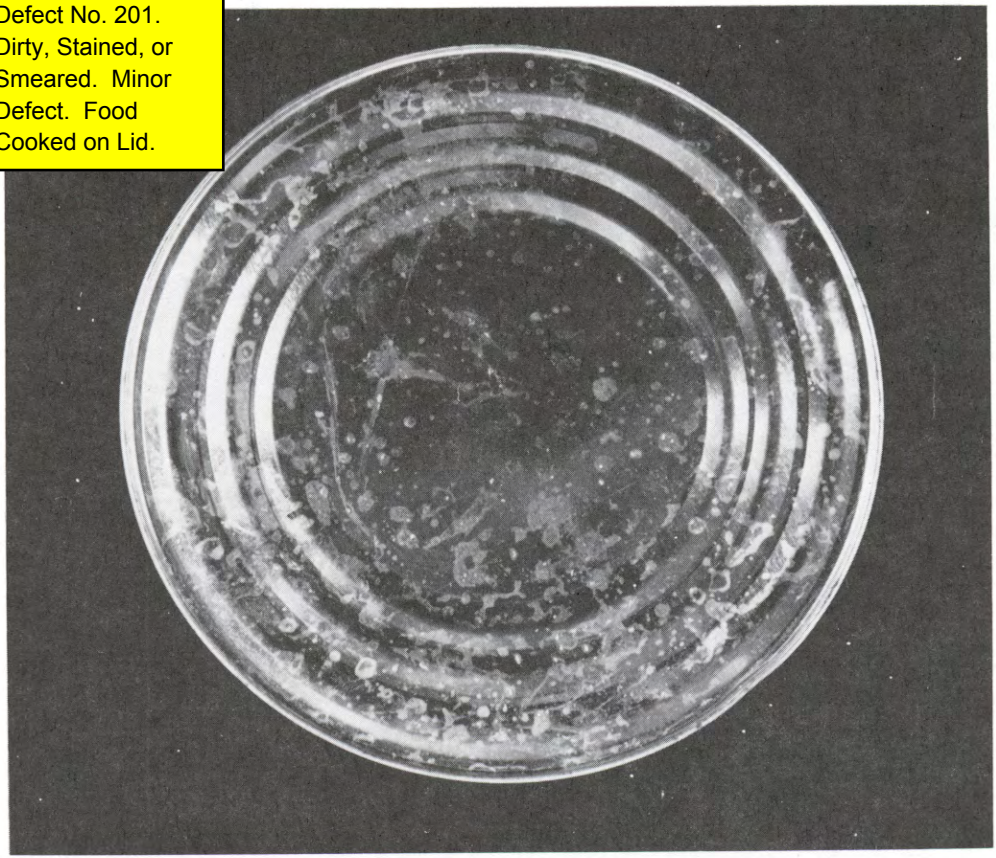

Defect No. 2. Incomplete Closure.
Critical defect if leakage is evident.
Defect 101. Major defect if no leakage
is evident. Incomplete closure resulting
from false seam.

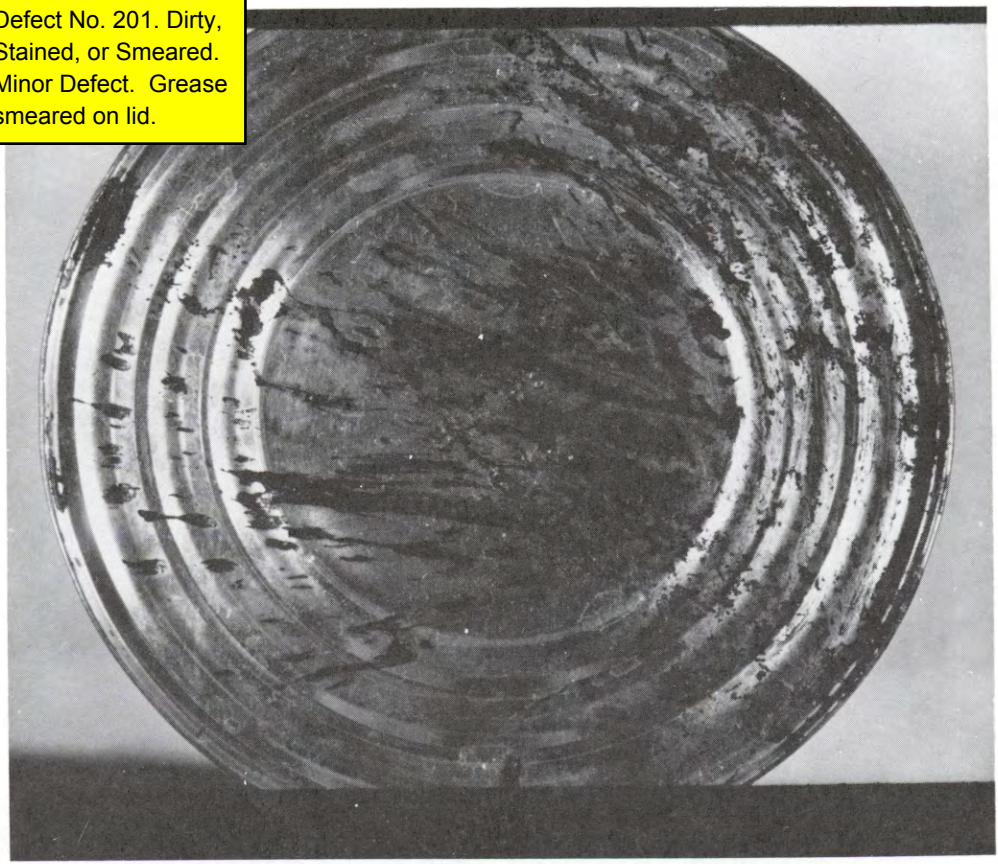

Insignificant Defect. Dirty, Stained, or Smeared. "Chalky" side seam-not scored.
18.


Not a defect. Dirty, Stained, or Smeared. Typical of many well made cans.
Note chalky spots on side seam and rosin stains along solder.

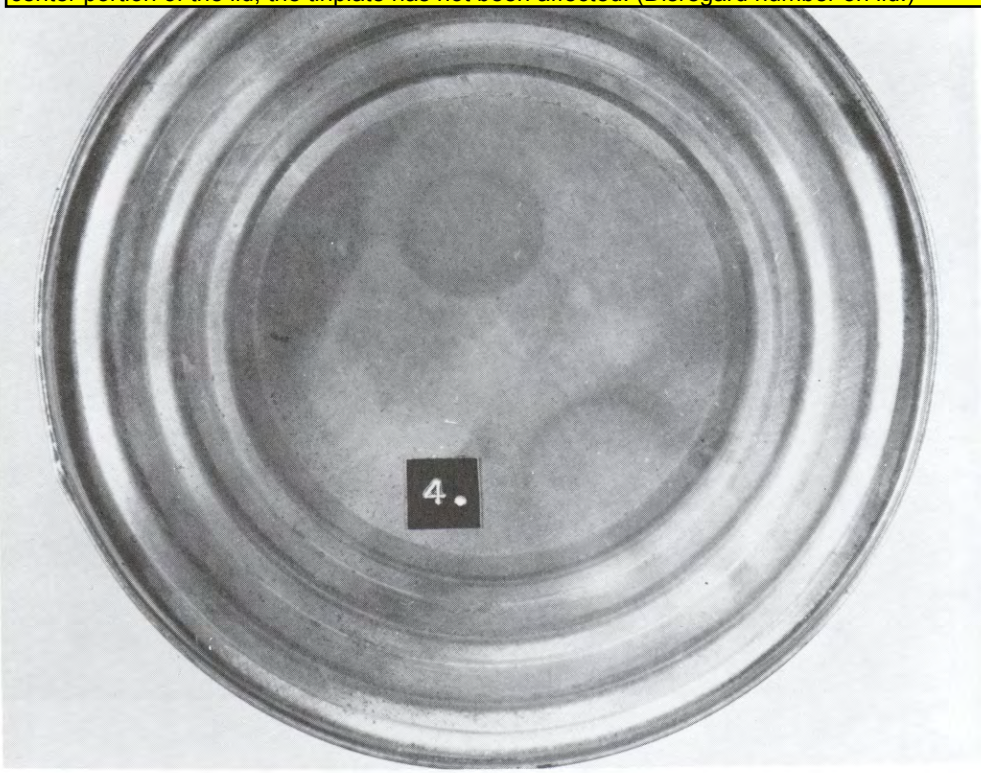
Insignificant defect (upper limit)-not scored. Dirty, Stained, or Smeared. Food or boiler compound cooked or dried on lid.

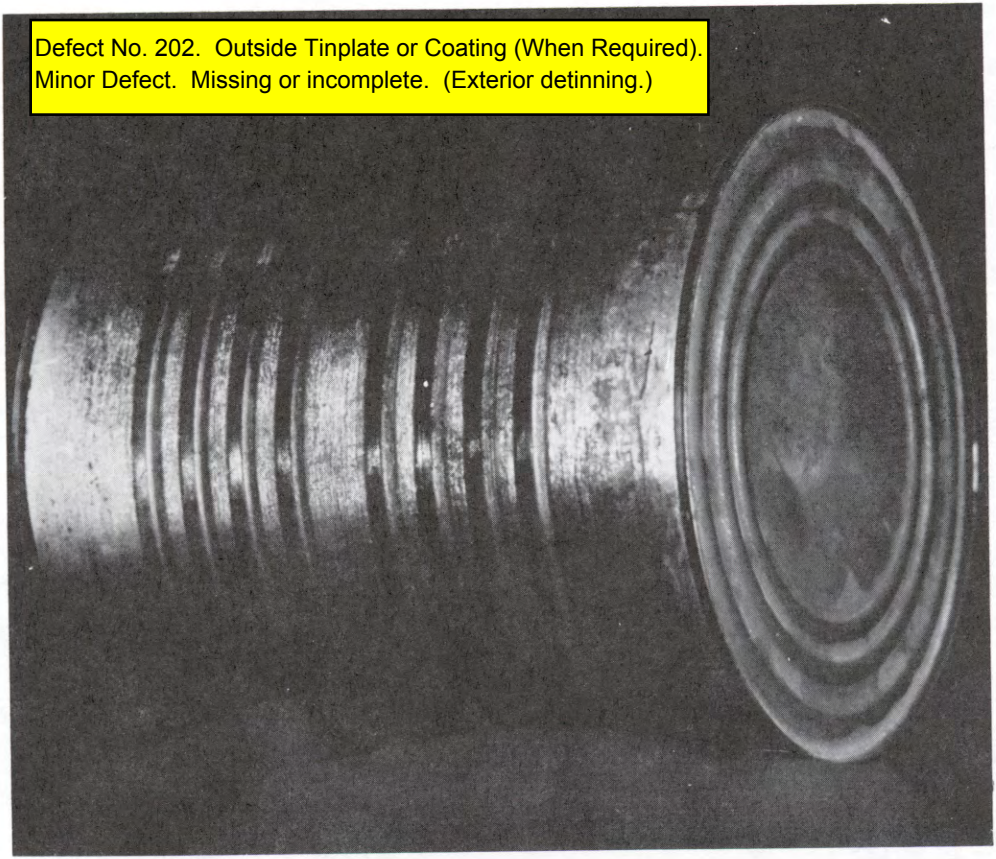


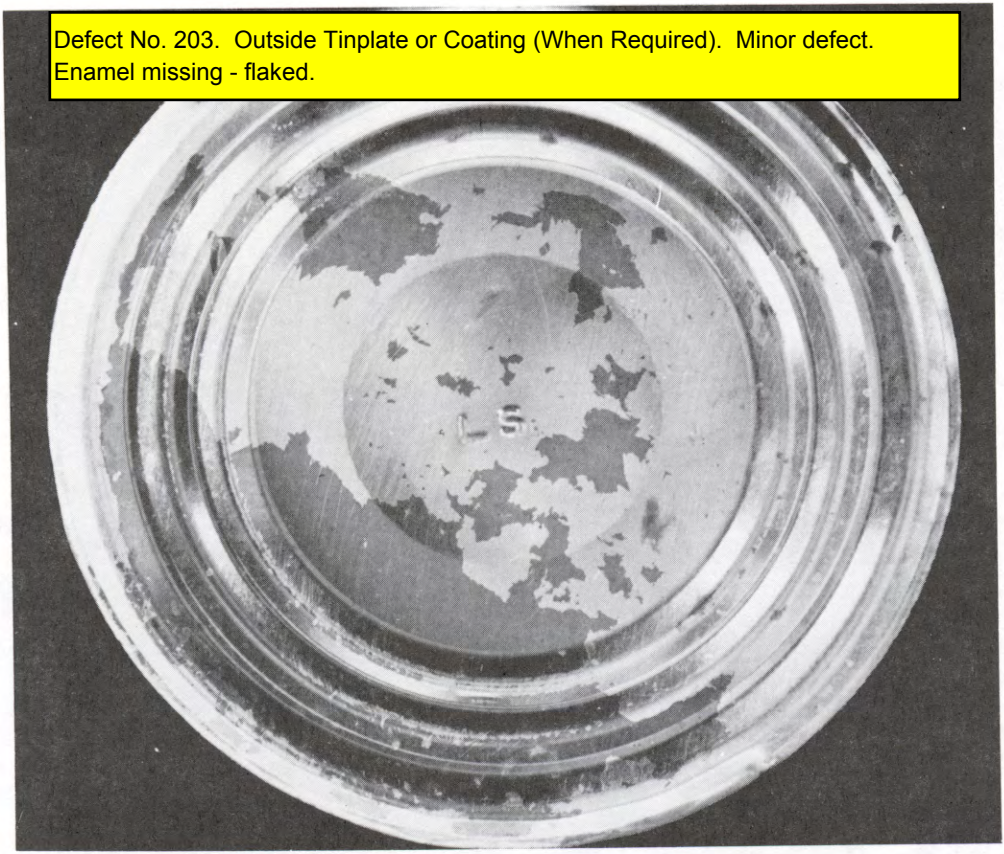

Defect No. 201.
Dirty, Stained, or
Smeared. Minor
Defect. Food
Cooked on Lid.

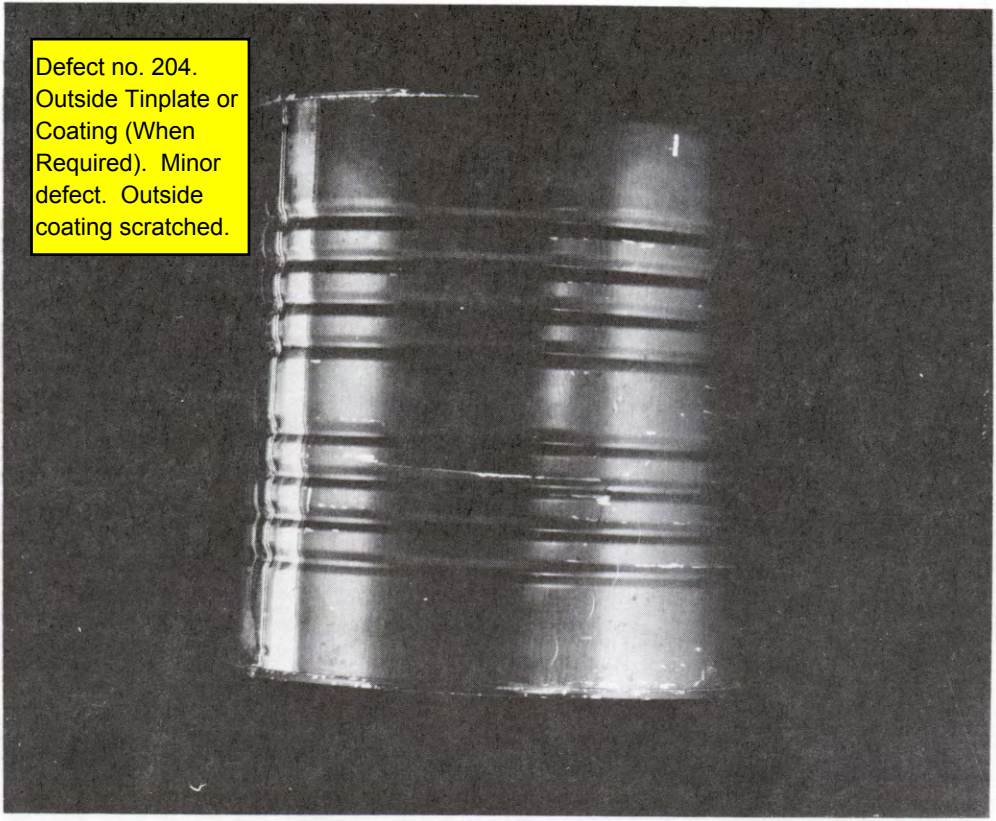

Defect No. 201. Dirty, Stained, or Smeared. Minor Defect. Grease smeared on lid.

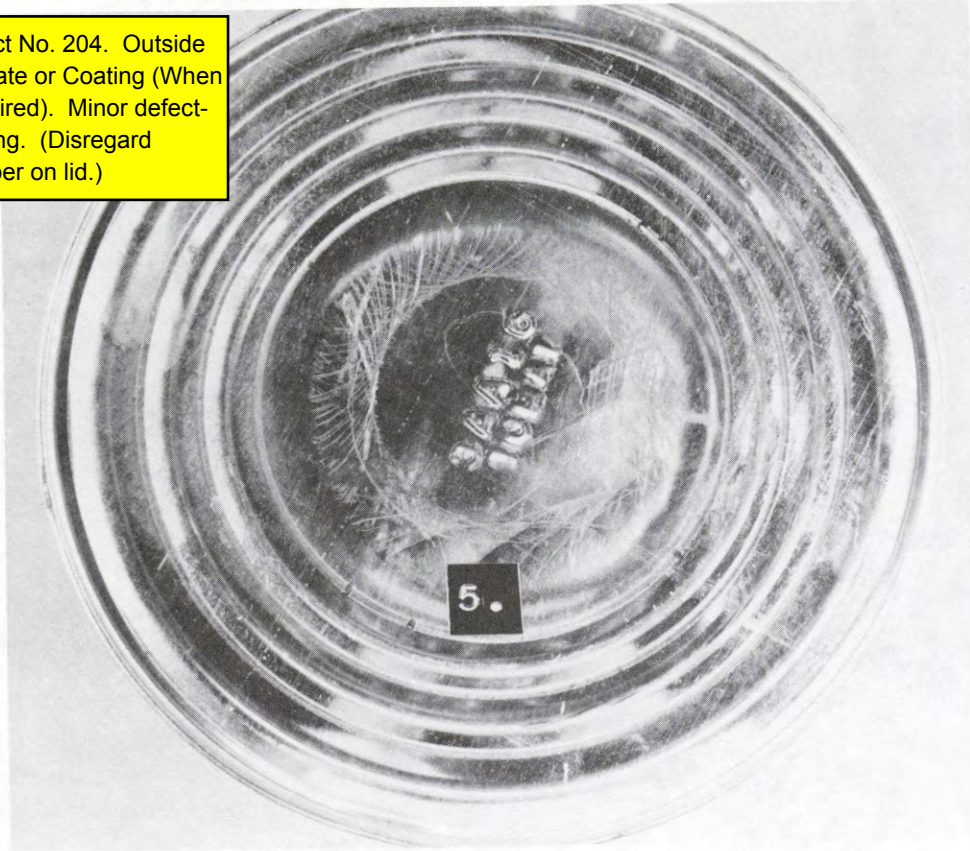
Insignificant Defect-Not Scored. Outside Tinplate or Coating (When Required). Retort burn. Although this burn has caused slight cloudy discoloration in two small round areas in the center portion of the lid, the tinplate has not been affected. (Disregard number on lid.)

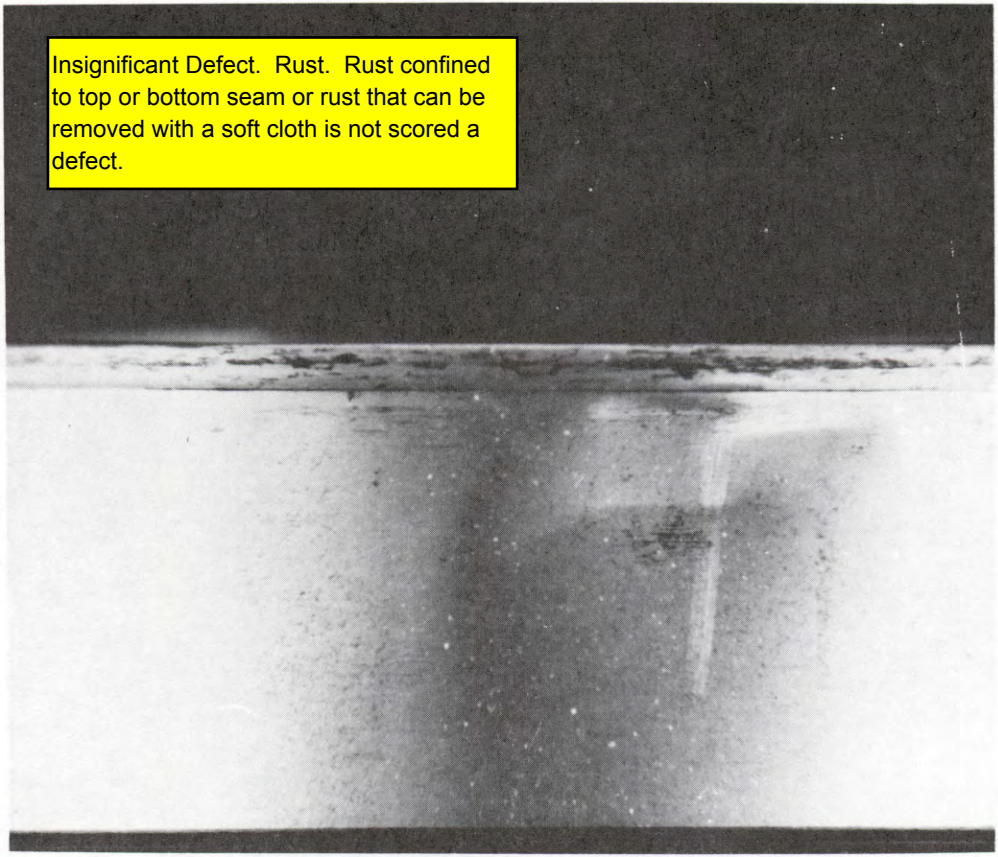


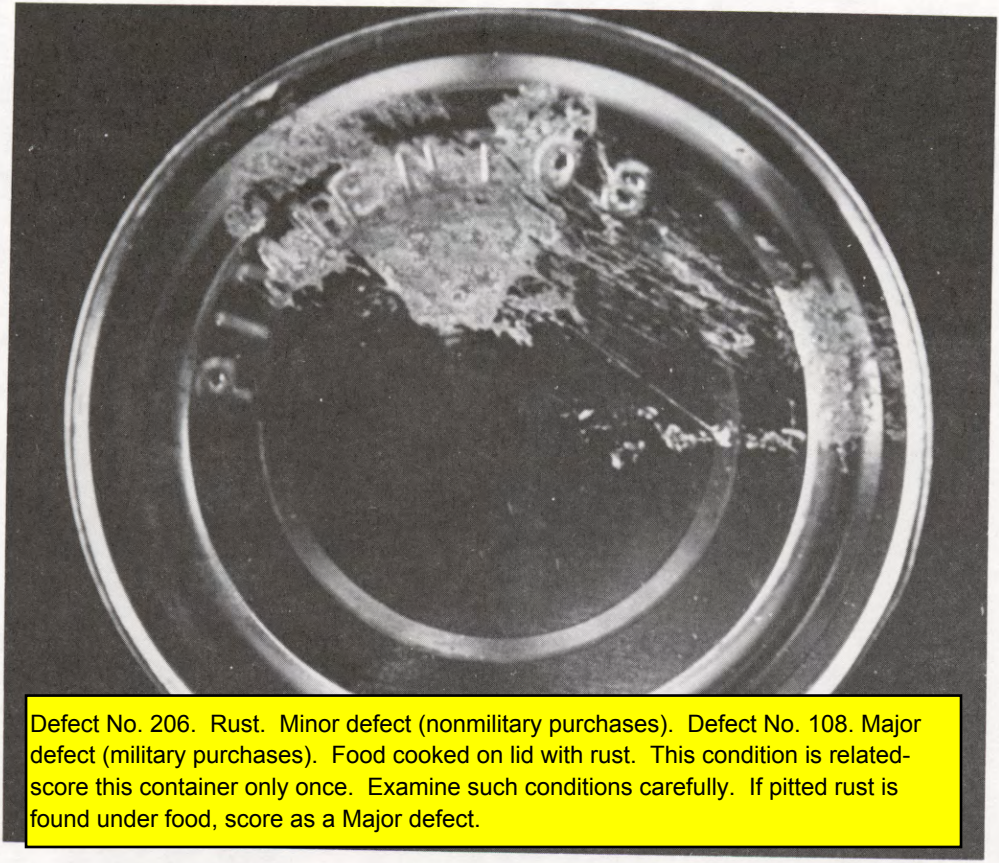

Defect No. 202. Outside Tinplate or Coating (When Required).
Minor Defect. Missing or incomplete. (Exterior detinning.)


Defect No. 203. Outside Tinplate or Coating (When Required). Minor defect.
Enamel missing - flaked.

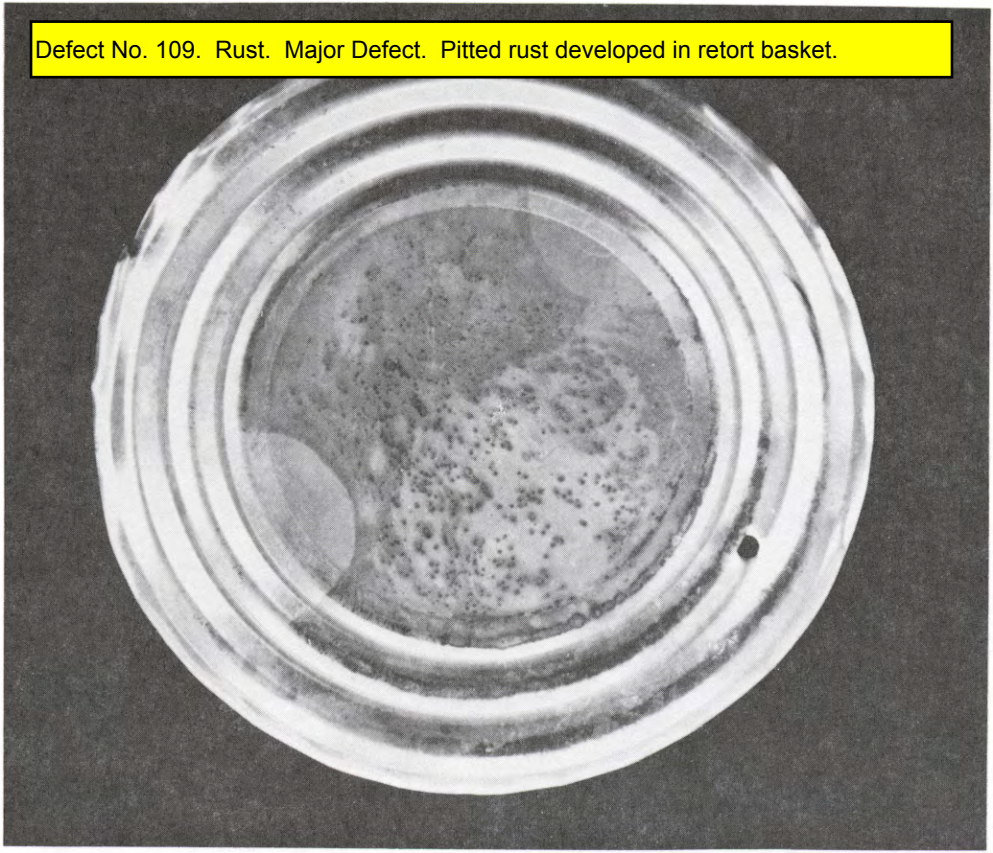

Defect no. 204. Outside Tinplate or Coating (When Required). Minor defect. Outside coating scratched.

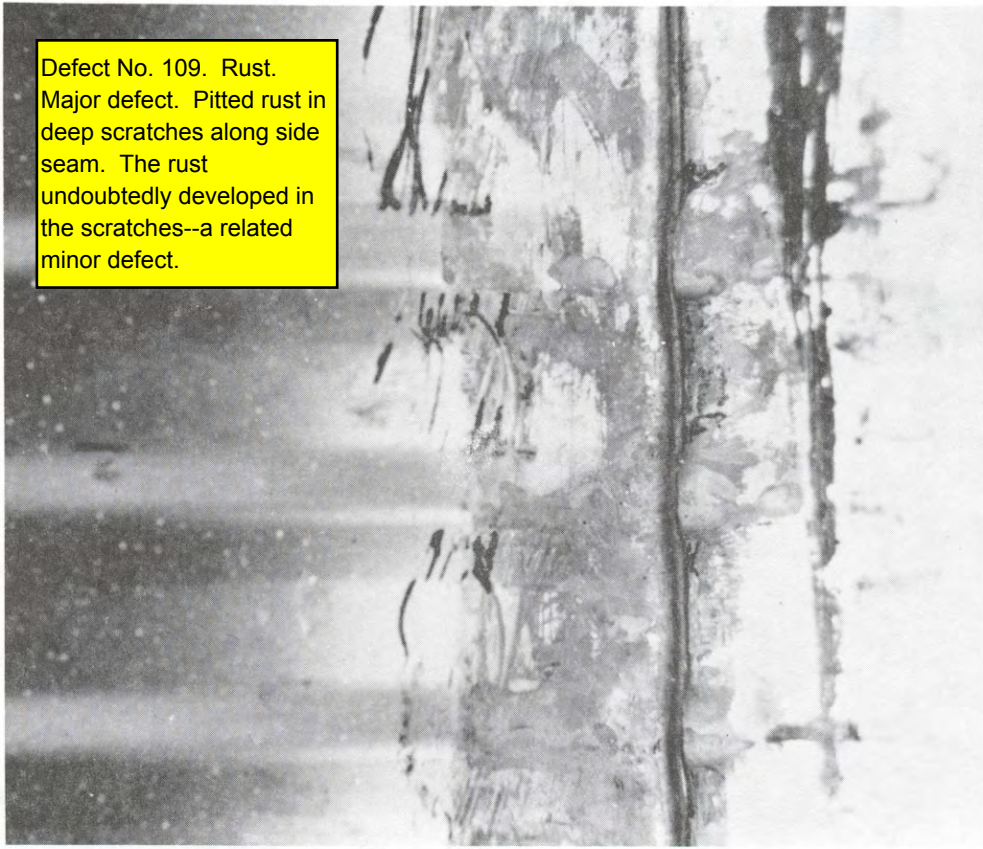

Defect No. 204. Outside Tinplate or Coating (When Required). Minor defect-scoring. (Disregard number on lid.)
5.

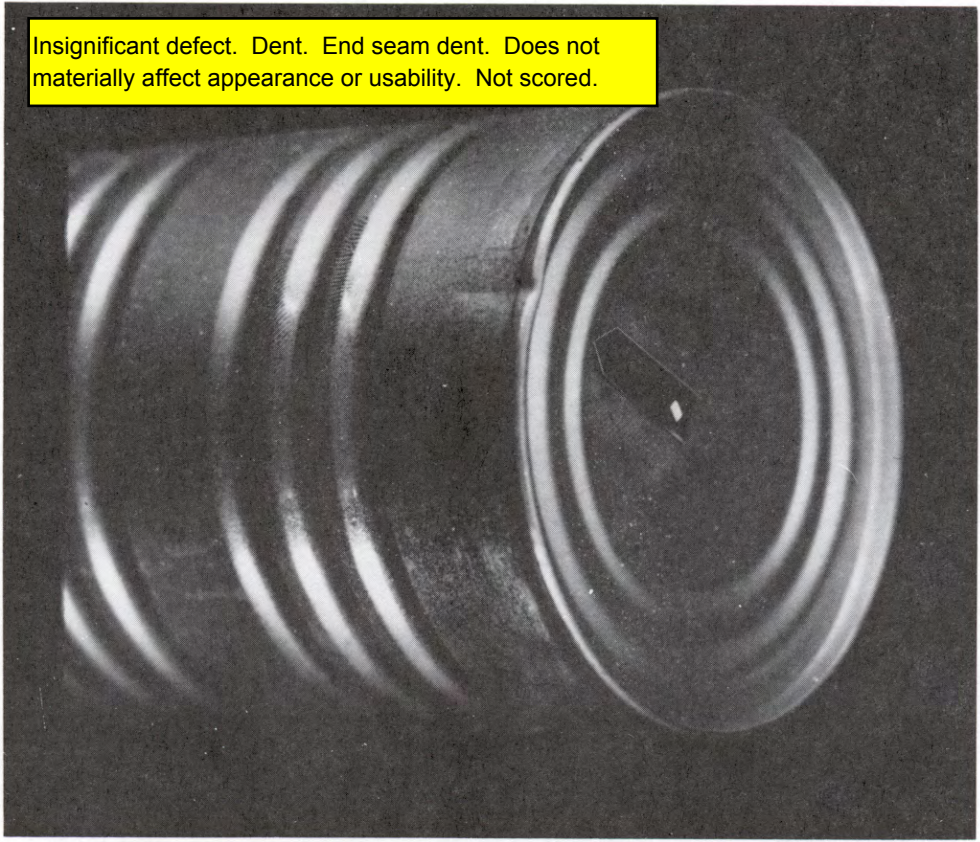

Insignificant Defect. Rust. Rust confined to top or bottom seam or rust that can be removed with a soft cloth is not scored a defect.



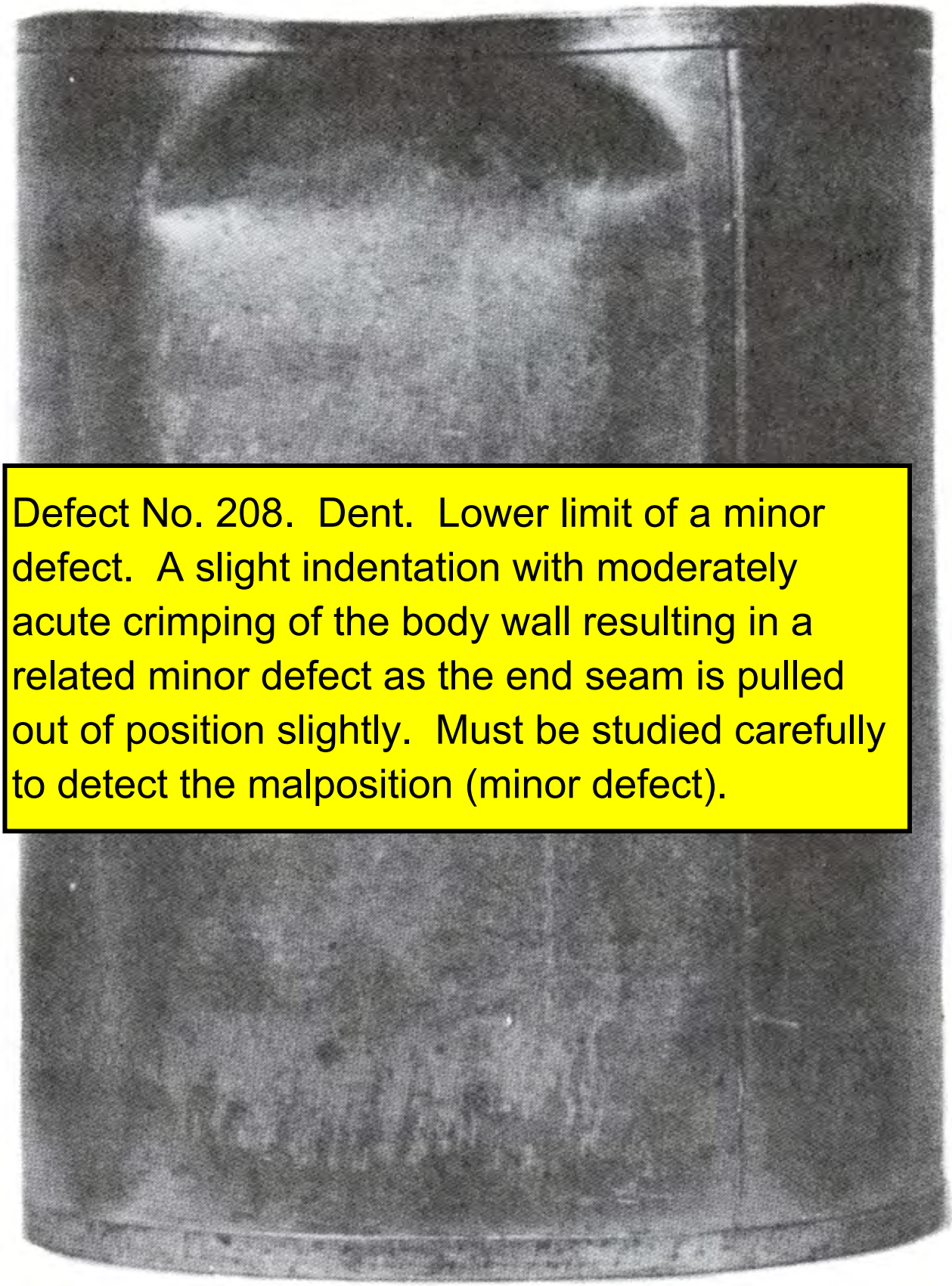
Defect No. 206. Rust. Minor defect (nonmilitary purchases). Defect No. 108. Major defect (military purchases). Food cooked on lid with rust. This condition is related-score this container only once. Examine such conditions carefully. If pitted rust is found under food, score as a Major defect.


Defect No. 109. Rust. Major Defect. Pitted rust developed in retort basket.

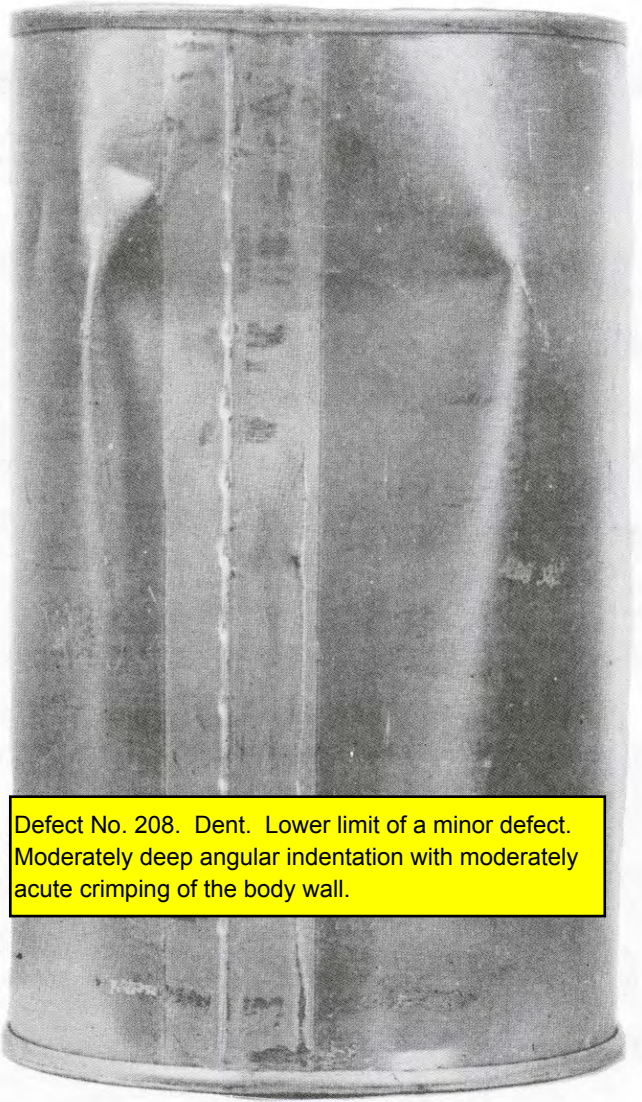

Defect No. 109. Rust. Major defect. Pitted rust in deep scratches along side seam. The rust undoubtedly developed in the scratches--a related minor defect.


Insignificant defect. Dent. End seam dent. Does not materially affect appearance or usability. Not scored.

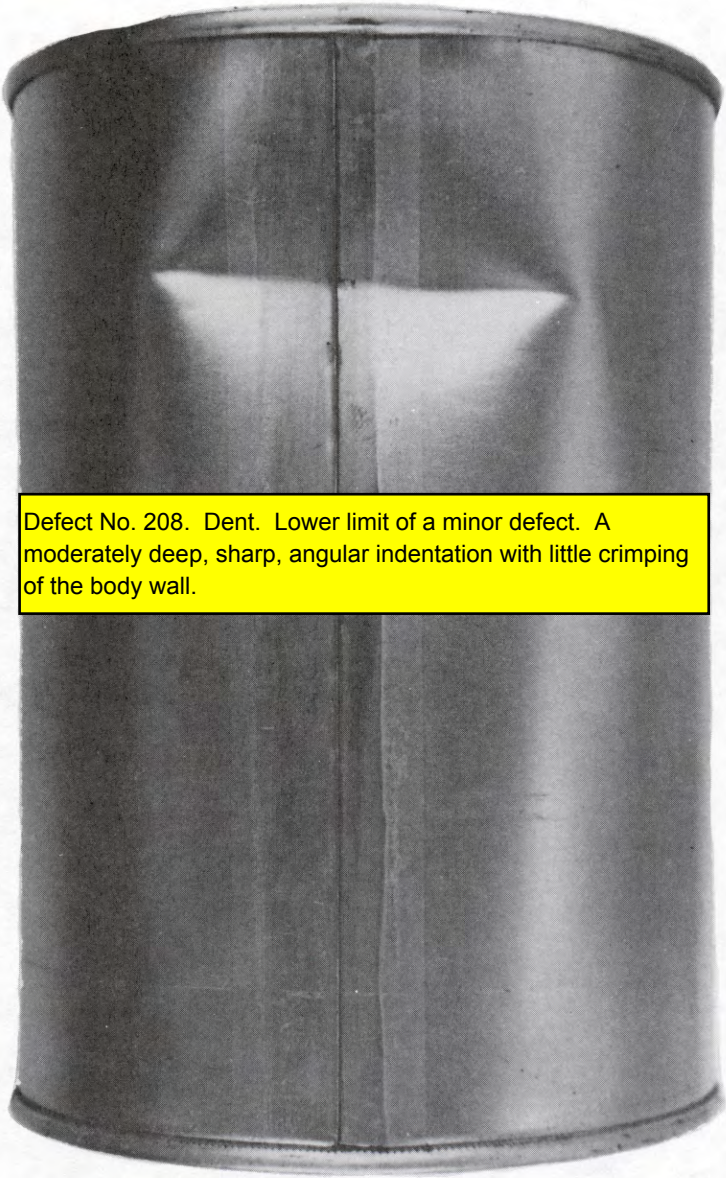
Insignificant defect--not scored. Dent. Not distortion of end seam. Does not materially affect the appearance of usability.



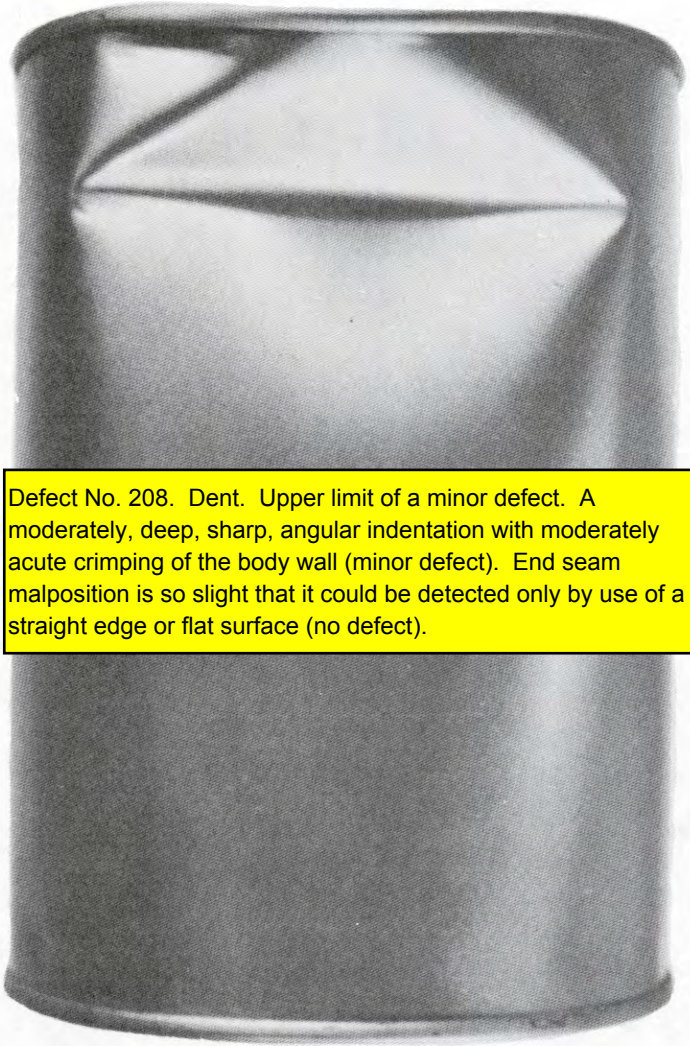
Defect No. 208. Dent. Lower limit of a minor defect. A slight indentation with moderately acute crimping of the body wall resulting in a related minor defect as the end seam is pulled out of position slightly. Must be studied carefully to detect the malposition (minor defect).



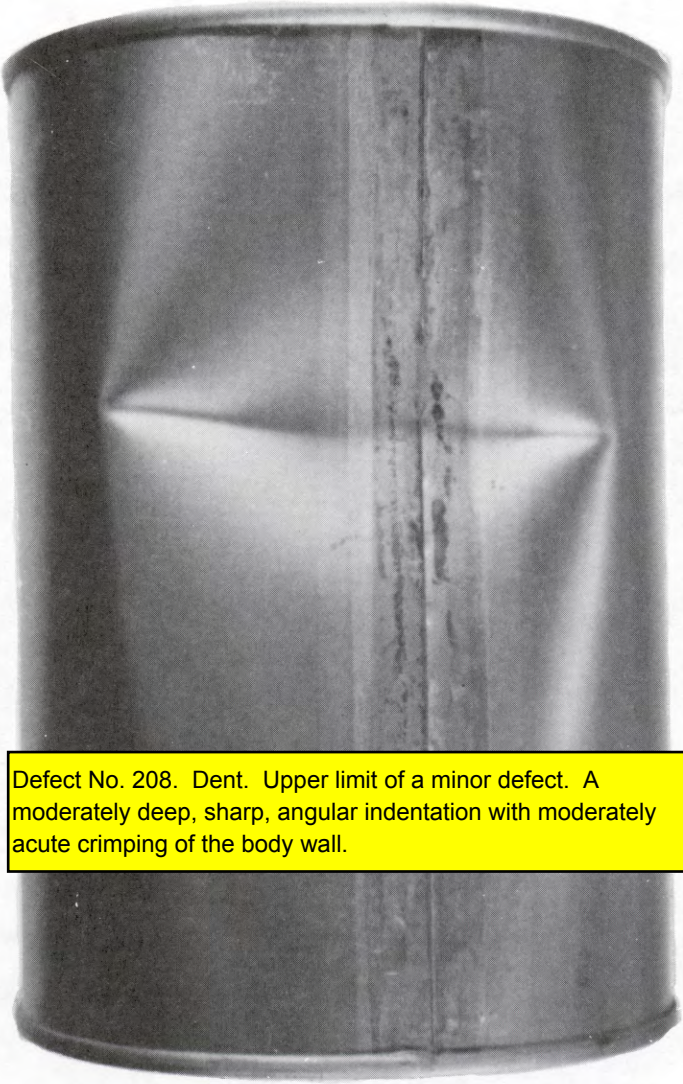
Defect No. 208. Dent. Lower limit of a minor defect. Moderately deep angular indentation with moderately acute crimping of the body wall.



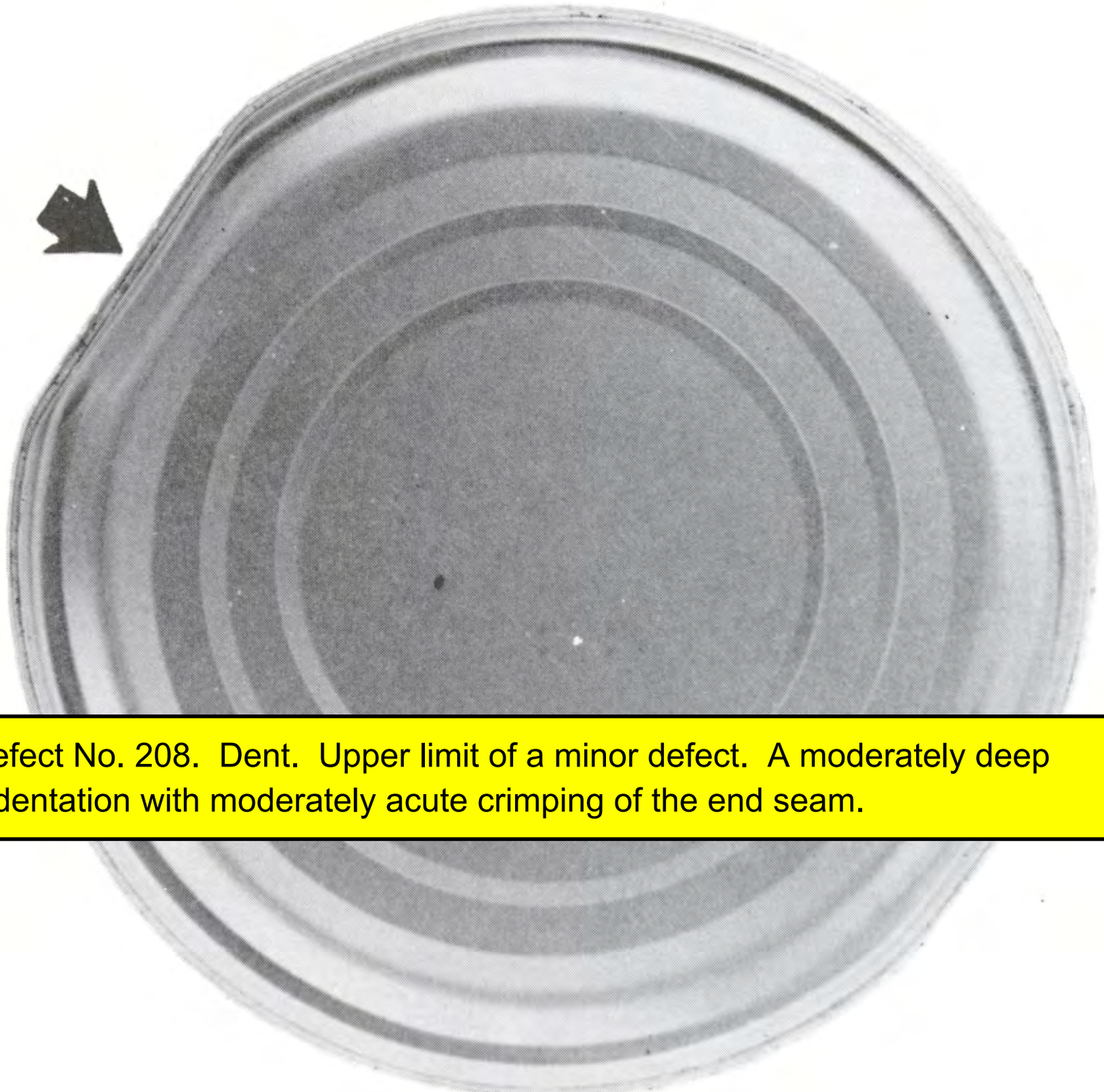
Defect No. 208. Dent. Lower limit of a minor defect. A moderately deep, sharp, angular indentation with little crimping of the body wall.



Defect No. 208. Dent. Upper limit of a minor defect. A moderately, deep, sharp, angular indentation with moderately acute crimping of the body wall (minor defect). End seam malposition is so slight that it could be detected only by use of a straight edge or flat surface (no defect).



Defect No. 208. Dent. Upper limit of a minor defect. A moderately deep, sharp, angular indentation with moderately acute crimping of the body wall.

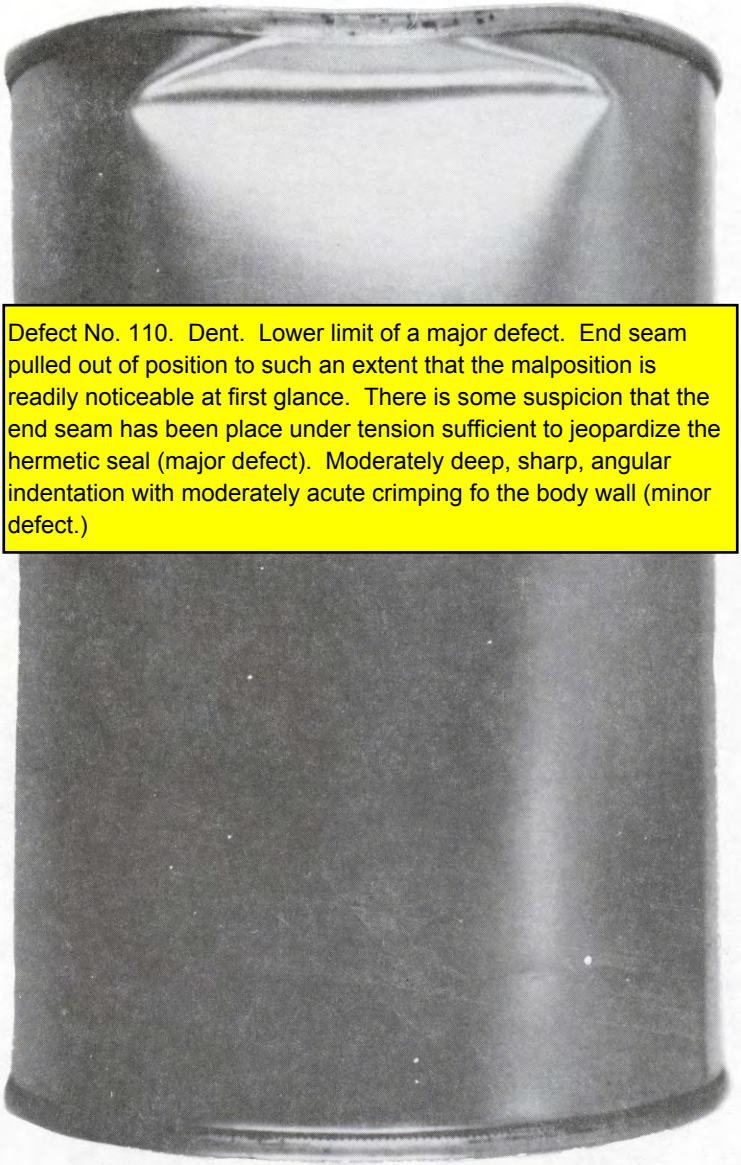


Defect No. 208. Dent. Upper limit of a minor defect. A moderately deep indentation with moderately acute crimping of the end seam.

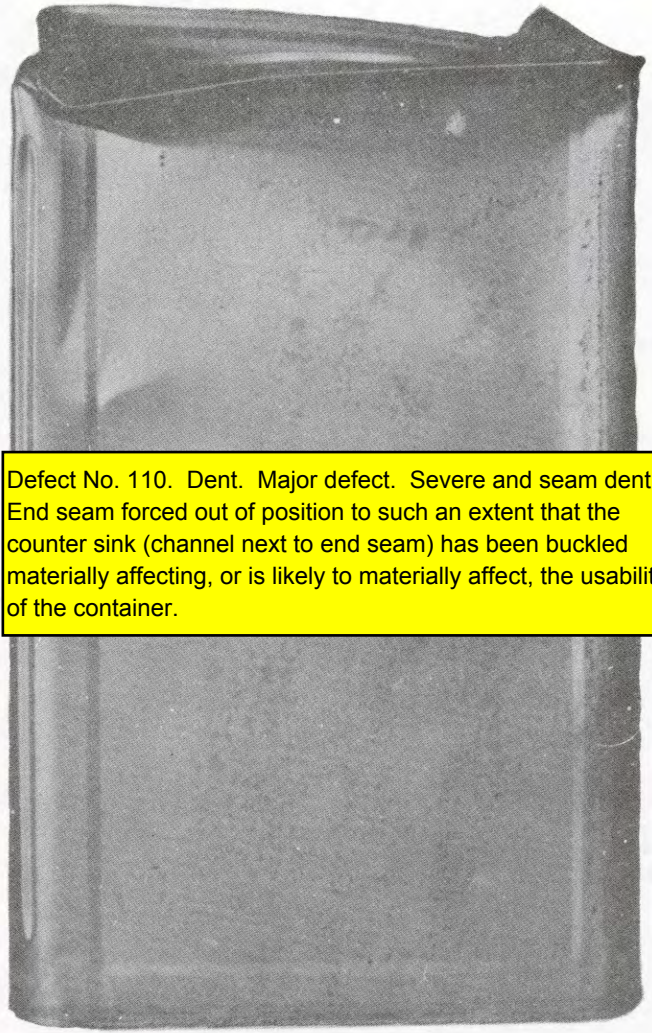
Defect No. 208. Dent. Upper limit of a minor defect. A body dent forcing the end seam inward to such an extent that the counter sink (channel next to end seam) is involved, but no sharp ridges are evident.

Defect No. 208. Dent. Upper limit of a minor defect. Moderately deep dent on the end seam forcing it inward to such an extent that the counter sink (channel next to end seam) and body are involved, but no sharp ridges are evident.

Defect No. 208. Dent. Minor defect. Dent on the end seam forcing it inward to such an extent that the counter sink (channel next to end seam) and body are involved, but not sharp ridges are evident.

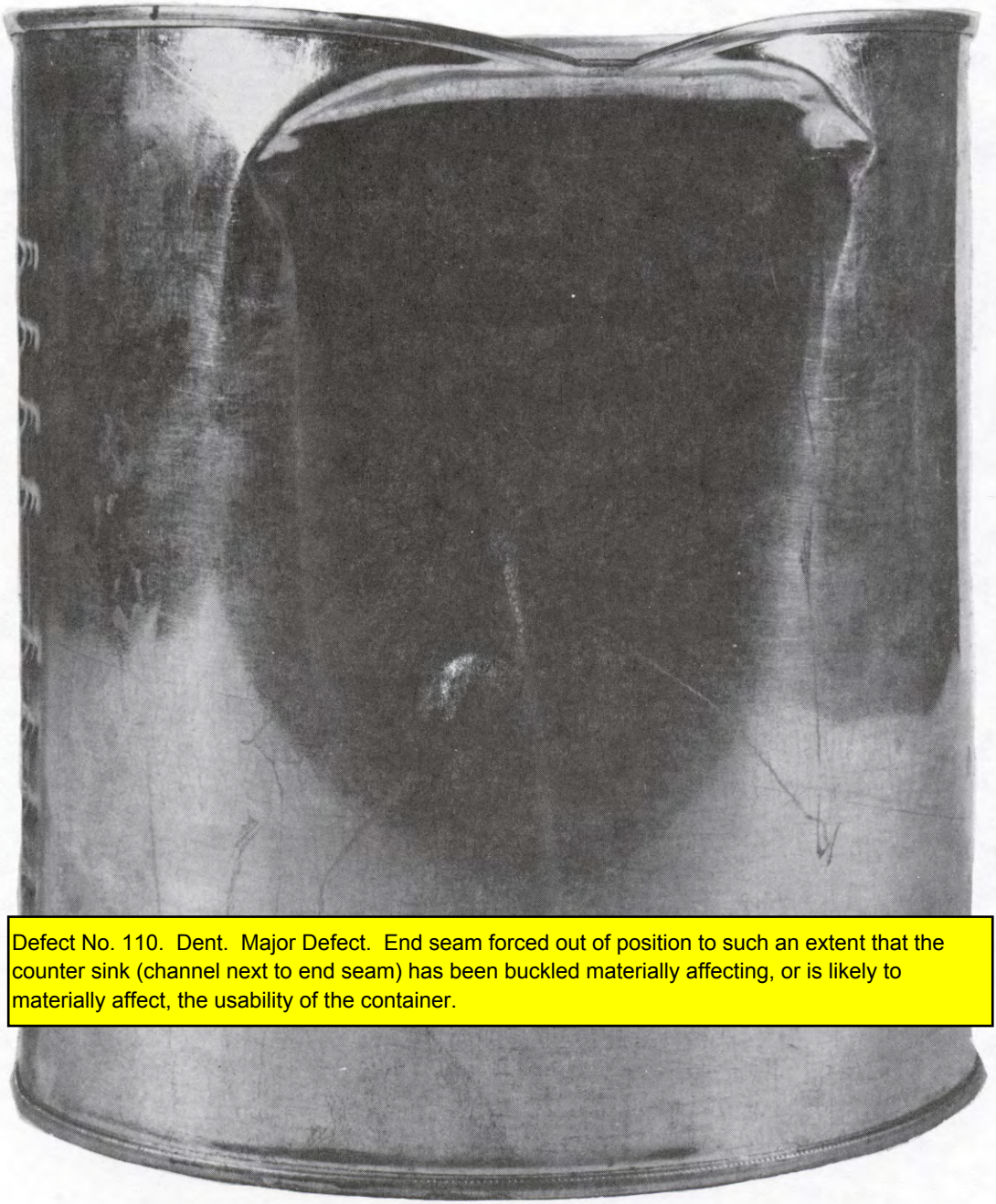


Defect No. 110. Dent. Lower limit of a major defect. End seam pulled out of position to such an extent that the malposition is readily noticeable at first glance. There is some suspicion that the end seam has been place under tension sufficient to jeopardize the hermetic seal (major defect). Moderately deep, sharp, angular indentation with moderately acute crimping fo the body wall (minor defect.)

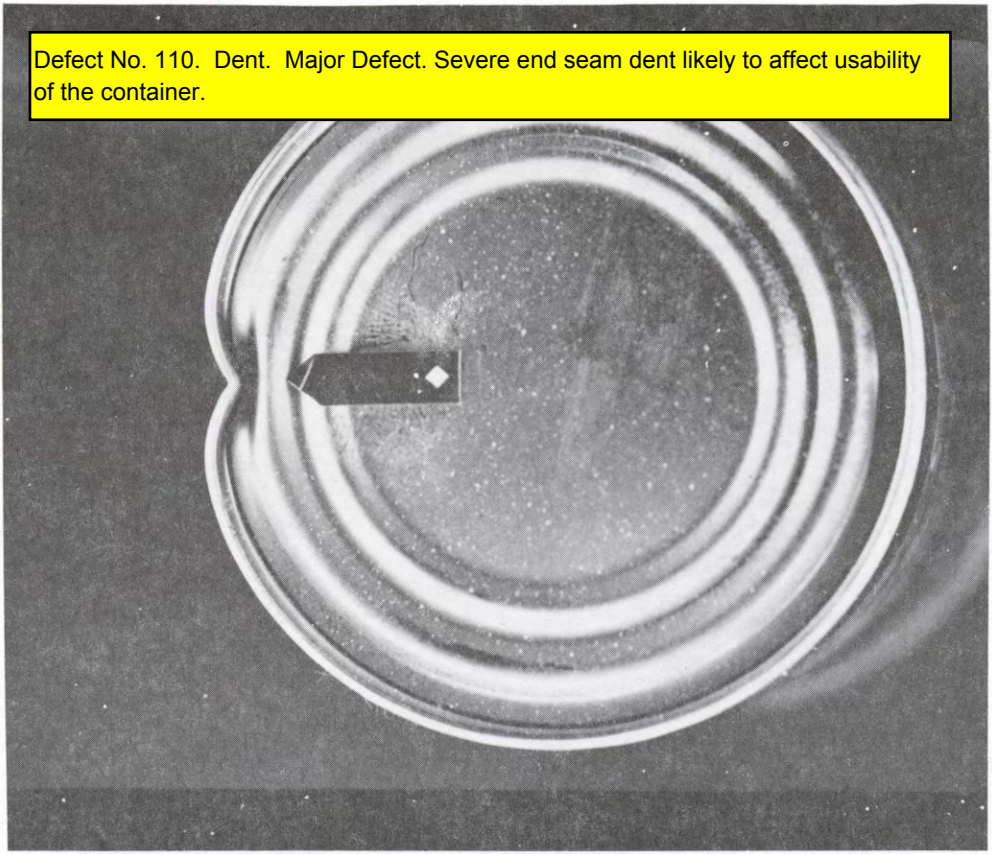


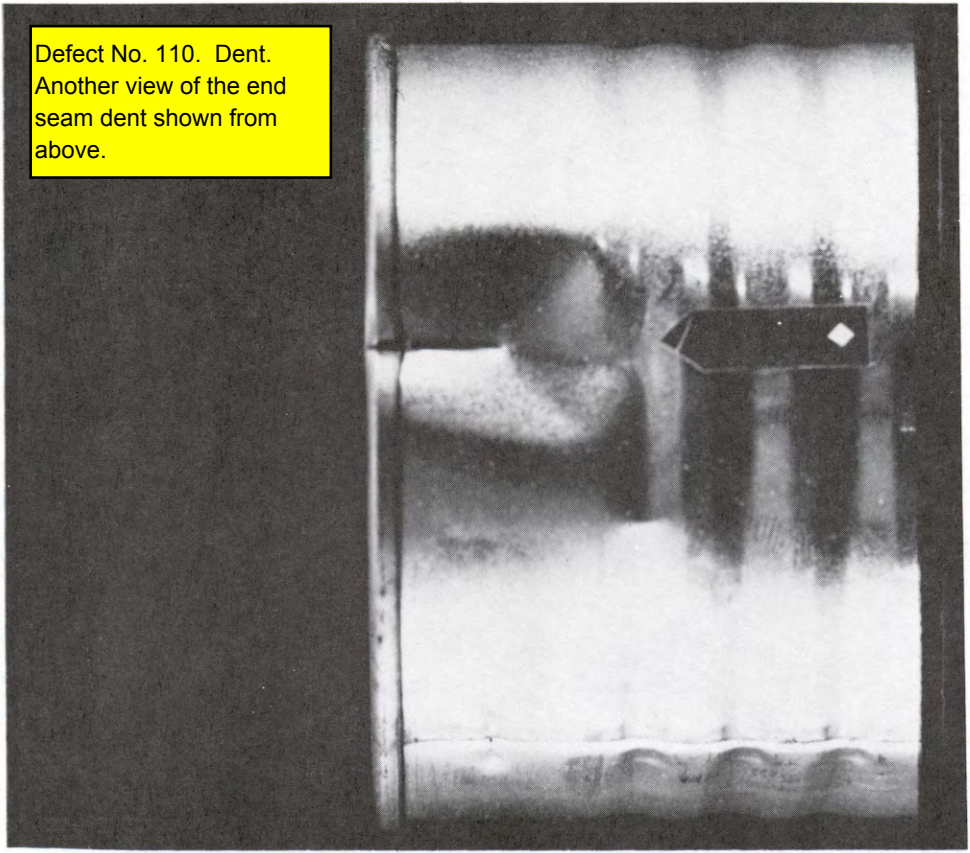
Defect No. 110. Dent. Major defect. Severe and seam dent. End seam forced out of position to such an extent that the counter sink (channel next to end seam) has been buckled materially affecting, or is likely to materially affect, the usability of the container.

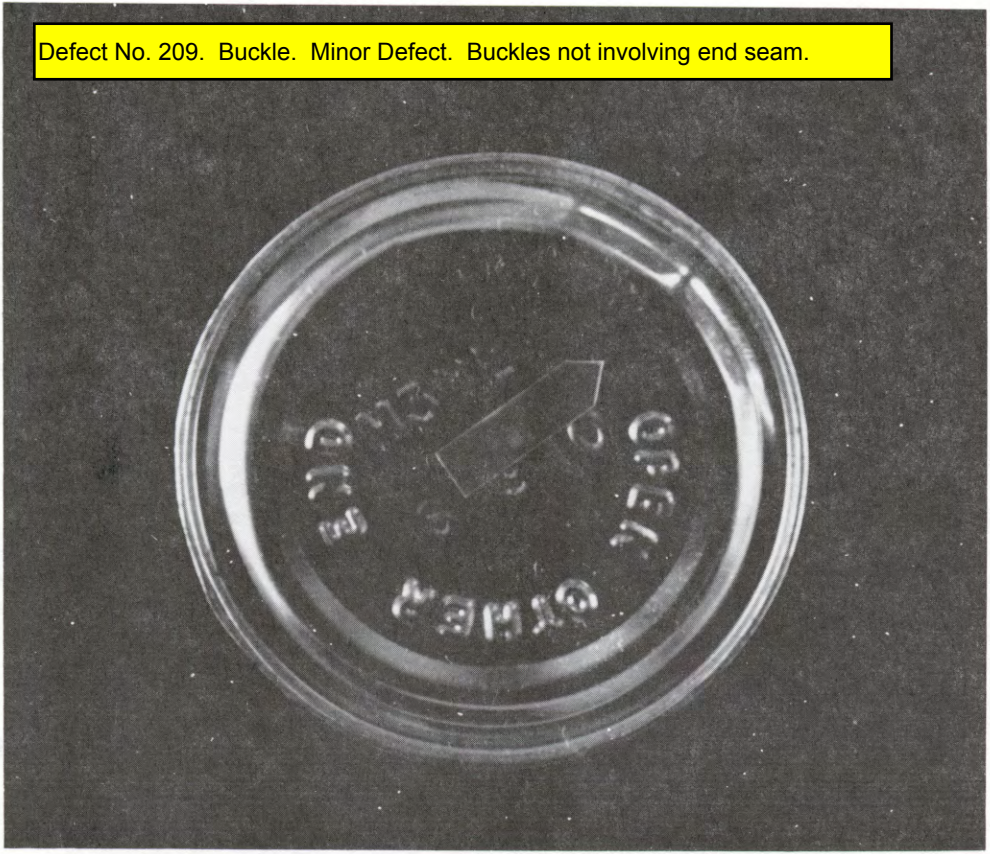
Defect No. 110. Dent. Major defect. A very deep, sharp, angular dent with very acute crimping of the body wall.

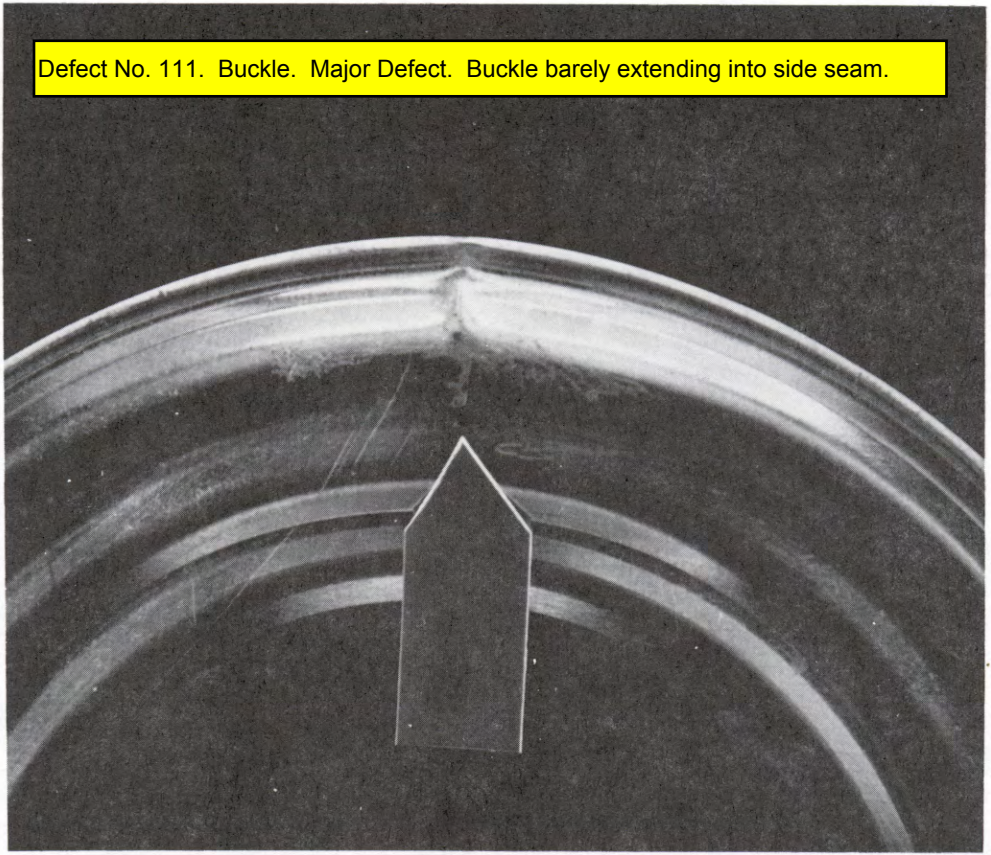


Defect No. 110. Dent. Major Defect. End seam forced out of position to such an extent that the counter sink (channel next to end seam) has been buckled materially affecting, or is likely to materially affect, the usability of the container.

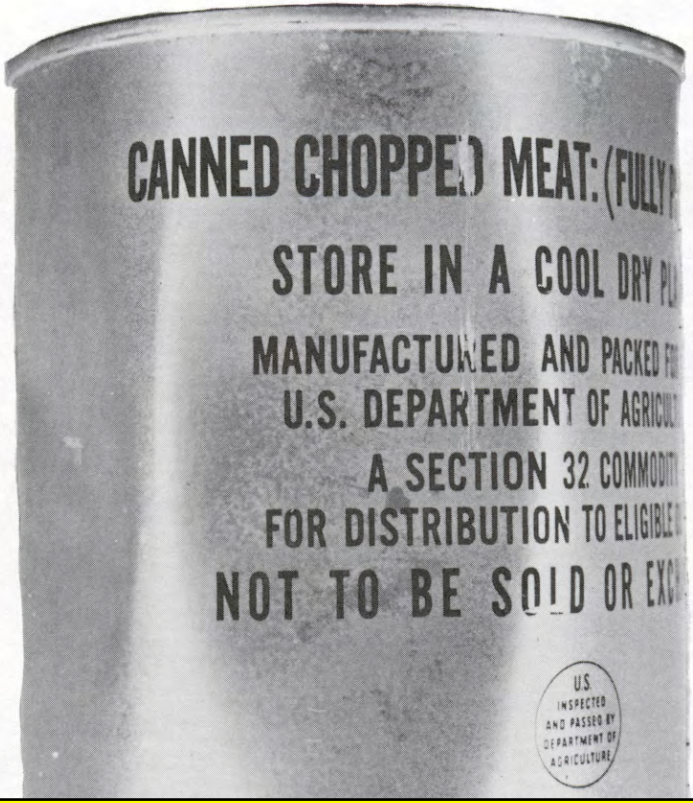

Defect No. 110. Dent. Major Defect. Severe end seam dent likely to affect usability of the container.


Defect No. 110. Dent.
Another view of the end
seam dent shown from
above.


Defect No. 209. Buckle. Minor Defect. Buckles not involving end seam.

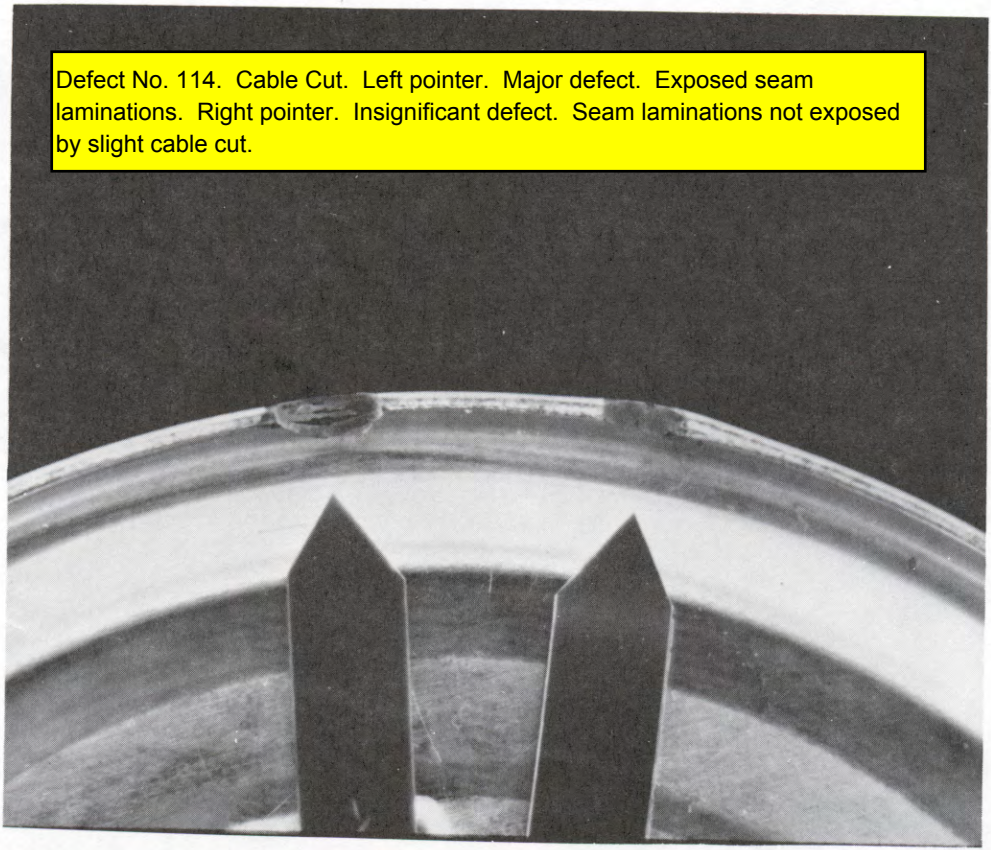

Defect No. 111. Buckle. Major Defect. Buckle barely extending into side seam.

Defect No. 111. Buckle. Major Defect. A permanent distortion of the counter sink (channel next to end seam). Caused by excessive internal pressures developed during processing. The distortion of the end seam is readily noticeable at first glance. There is a some suspicion that the end seam has been placed under tension sufficient to jeopardize the hermetic seal.



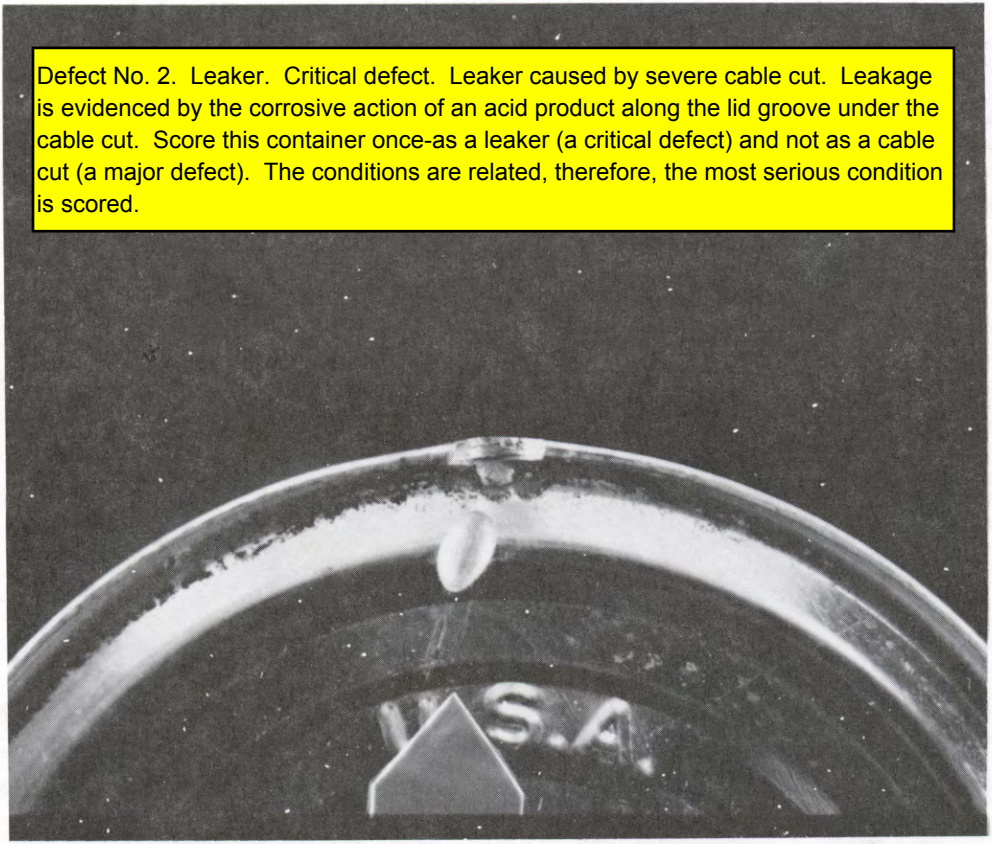
Insignificant Defect--not scored. Paneled side. The number and extent fo paneled sides does not materially affect the appearance or the usability to the container for its intended purpose. Roll the can on a flat surface-if it rolls on the end seams without bumping the condition is not scoreable as a defect.

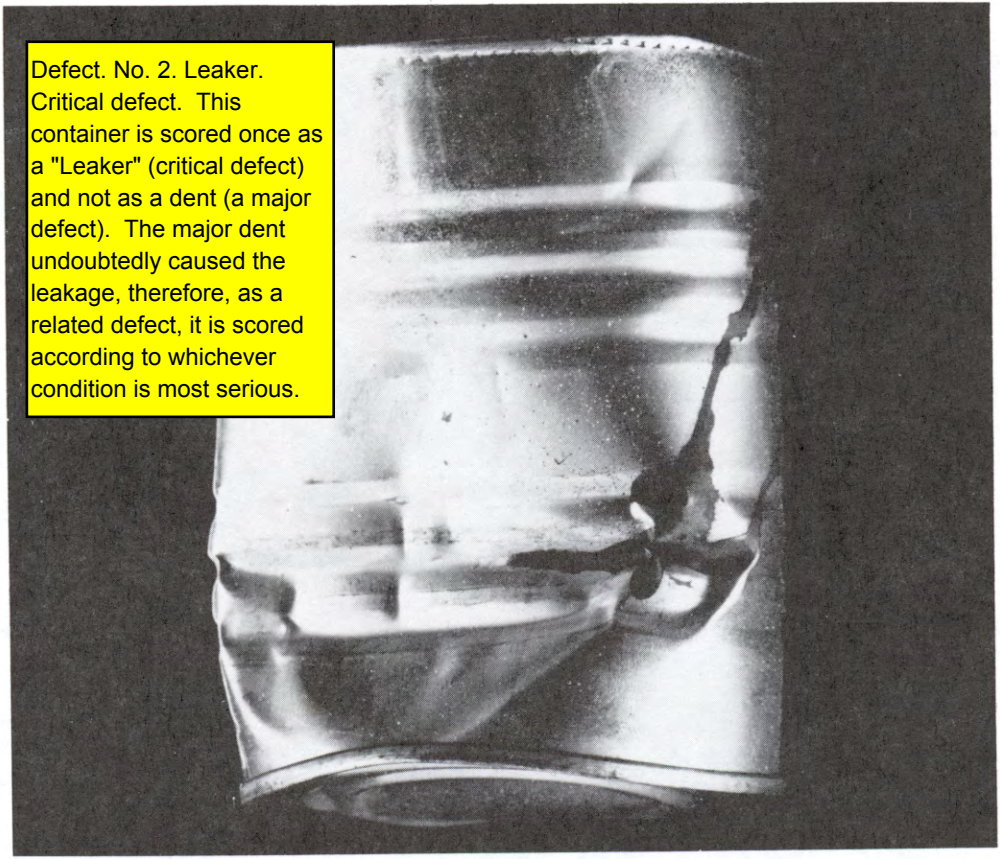
Defect No. 210. Paneled Side. Minor defect. A moderately deep indentation of the body wall materially affecting the appearance but not the usability of the container.



Defect No. 114. Cable Cut. Left pointer. Major defect. Exposed seam laminations. Right pointer. Insignificant defect. Seam laminations not exposed by slight cable cut.

Defect No. 2. Leaker. Critical defect. Leaker caused by severe cable cut. Leakage is evidenced by the corrosive action of an acid product along the lid groove under the cable cut. Score this container once-as a leaker (a critical defect) and not as a cable cut (a major defect). The conditions are related, therefore, the most serious condition is scored.




Defect. No. 2. Leaker. Critical defect. This container is scored once as a "Leaker" (critical defect) and not as a dent (a major defect). The major dent undoubtedly caused the leakage, therefore, as a related defect, it is scored according to whichever condition is most serious.